



Lecture A3a: Damping Rings

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CERN

Eighth International Accelerator School for Linear Colliders

4-15 December 2013, Antalya



Primary purpose and outline



- Overview of the beam physics processes and associated technology driving the design of linear collider damping rings
 - 12 hours of lectures covering the following areas
- Damping rings' design guidelines and challenges (~1.5h)
 - Role of the damping rings in the LC accelerator complex, review parameters and constraints of LC damping rings , identify key challenges
- Linear beam dynamics overview (~1.5h)
- Beam dynamics with radiation damping (~1.5h)
 - Radiation Damping and Synchrotron Motion, Quantum Excitation and Equilibrium Emittance, summary of Beam Parameters and Radiation Integrals
- Lattice design and non-linear dynamics for low emittance rings (~1.5h)
 - FODO, DBA, TBA, MBA, TME, chromaticity, non-linear dynamics, ID effects
- Ultra-low vertical emittance tuning (~1.5h)
 - Linear imperfections, Coupling, vertical dispersion, alignment tolerances
- Collective effects (~3h)
 - Single and multi-bunch bunch instabilities, Two stream instabilities, Intrabeam scattering, Touschek effect and space-charge
- Damping rings technology (~1.5h)
 - Damping wigglers, kickers, vacuum, instrumentation, feedback



■ Accelerator physics books

- K. Wille, *The Physics of Particle Accelerators, an introduction*, Oxford University press, 2000
- S.Y. Lee, *Accelerator Physics*, 2nd edition, World Scientific, 2004
- H. Wiedemann, *Particle accelerator physics*, 3rd edition, Springer 2007

■ Lecture notes

- L. Rivkin, *Electron dynamics*, CERN Accelerator School in Synchrotron Radiation and free-electron lasers, 2003; Intermediate CERN Accelerator School, 2007.
- A. Wolski, *Low emittance machines*, CERN Accelerator School, September 2007.
- M. Sands, *The physics of electron storage rings, an introduction*, Proc. Int. School of Phys. E. Fermi, (ed. B. Touschek), 1971.

■ Design reports

- A Multi-TeV linear collider based on CLIC technology: CLIC Conceptual Design Report, CERN-2012-007
- International Linear Collider Technical Design Report, Vol. 3

■ Lectures on damping rings

- A. Wolski, *Lectures on Damping Rings*, 4th International Accelerator School for Linear Colliders, Beijing, China, 2009.
- M. Palmer, *Lectures on Damping Rings*, 5th International Accelerator School for Linear Colliders, Villars-sur-Ollon, Switzerland, 2010
- S. Guiducci, *Lectures on Damping Rings*, 7th International Accelerator School for Linear Colliders, Indore, India, 2012



Damping rings' design guidelines and challenges

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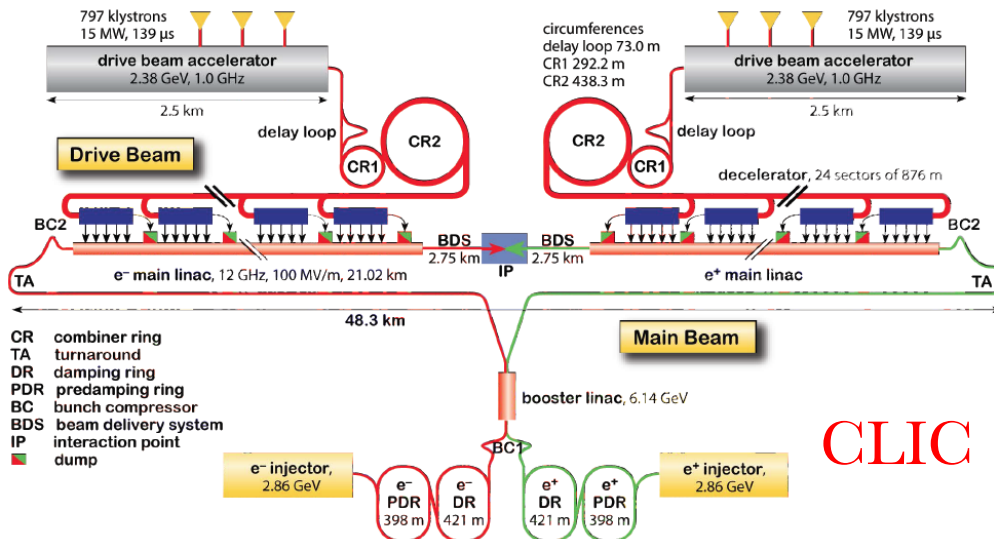


- Role of Damping Rings
- The CLIC and ILC design parameters
- DR Parameter Requirements
 - Luminosity and emittance
 - Bunch compressors
 - Main Linac
 - Injected emittance
- Examples of parameter optimization
- ILC and CLIC Damping Rings parameters and challenges

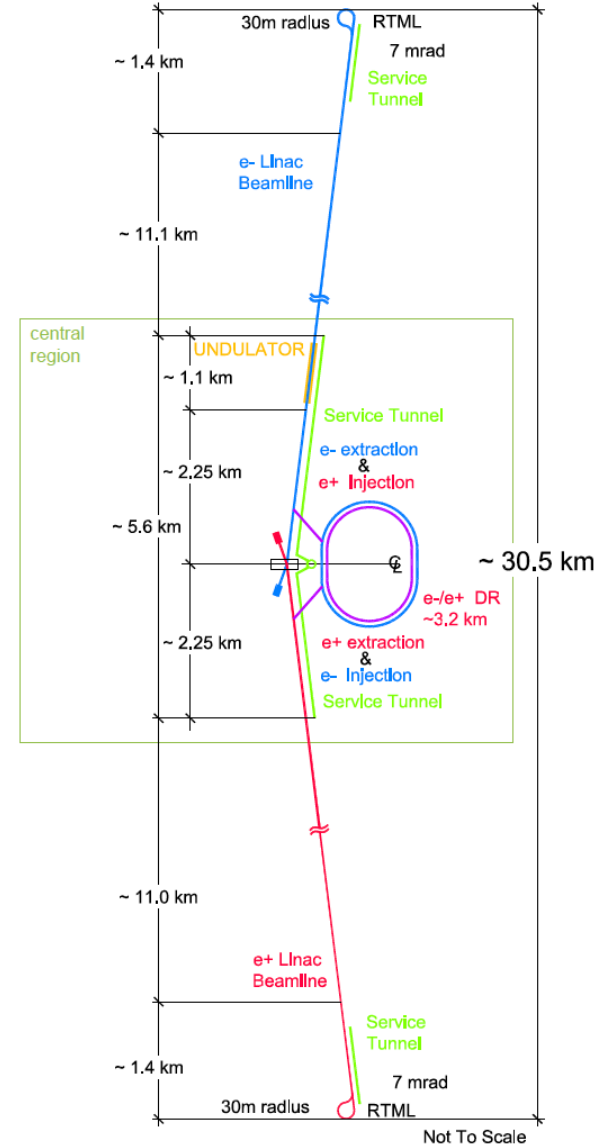
Role of the Damping Rings



- **Accept** e^+ and e^- beams with **large** transverse and longitudinal **emittances** and **damp** them by several orders of magnitude producing **ultra-low emittance** beams necessary for high luminosity collisions at the interaction point (IP), **within** the (fast) **repetition rate** imposed by the collider
- **Damp** longitudinal and transverse **jitter** in the incoming beams to provide very stable beams for delivery to the IP
- **Delay bunches** from the source to **allow** feed-forward systems to **compensate** for **pulse-to-pulse variations**



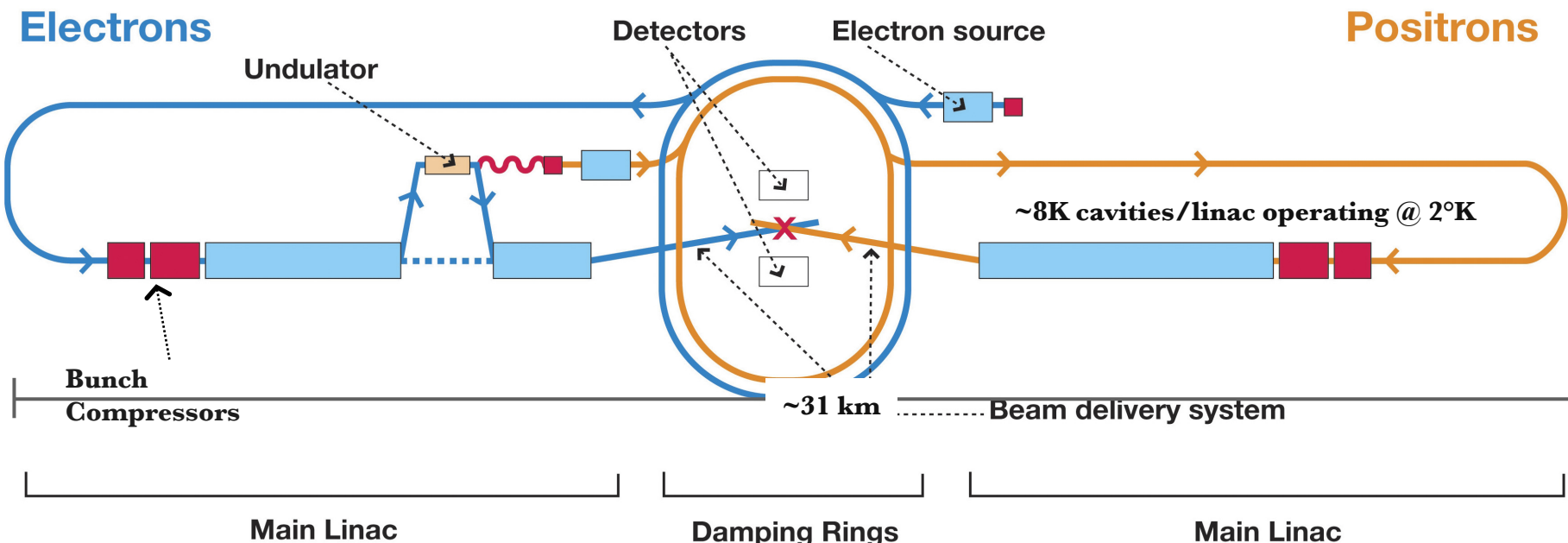
ILC





- Machine Configuration for **500 GeV** center of mass energy
 - Helical undulator polarized e^+ source
 - Two **~3.2 km damping rings** in the same tunnel
 - RTML running length of linac
 - Two **11.2 km main linacs** with super-conducting cavities
 - Single Beam Delivery System
 - 2 Detectors in Push-Pull configuration

Centre-of-mass energy	E_{CM}	GeV	200	230	250	350	500
Luminosity pulse repetition rate		Hz	5	5	5	5	5
Positron production mode			10 Hz	10 Hz	10 Hz	nom.	nom.
Estimated AC power	P_{AC}	MW	114	119	122	121	163
Bunch population	N	$\times 10^{10}$	2	2	2	2	2
Number of bunches	n_b		1312	1312	1312	1312	1312
Linac bunch interval	Δt_b	ns	554	554	554	554	554
RMS bunch length	σ_z	μm	300	300	300	300	300
Normalized horizontal emittance at IP	$\gamma\epsilon_x$	μm	10	10	10	10	10
Normalized vertical emittance at IP	$\gamma\epsilon_y$	nm	35	35	35	35	35
Horizontal beta function at IP	β_x^*	mm	16	14	13	16	11
Vertical beta function at IP	β_y^*	mm	0.34	0.38	0.41	0.34	0.48
RMS horizontal beam size at IP	σ_x^*	nm	904	789	729	684	474
RMS vertical beam size at IP	σ_y^*	nm	7.8	7.7	7.7	5.9	5.9
Vertical disruption parameter	D_y		24.3	24.5	24.5	24.3	24.6
Fractional RMS energy loss to beamstrahlung	δ_{BS}	%	0.65	0.83	0.97	1.9	4.5
Luminosity	L	$\times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$	0.56	0.67	0.75	1.0	1.8
Fraction of L in top 1% E_{CM}	$L_{0.01}$	%	91	89	87	77	58
Electron polarisation	P_-	%	80	80	80	80	80
Positron polarisation	P_+	%	30	30	30	30	30
Electron relative energy spread at IP	$\Delta p/p$	%	0.20	0.19	0.19	0.16	0.13
Positron relative energy spread at IP	$\Delta p/p$	%	0.19	0.17	0.15	0.10	0.07



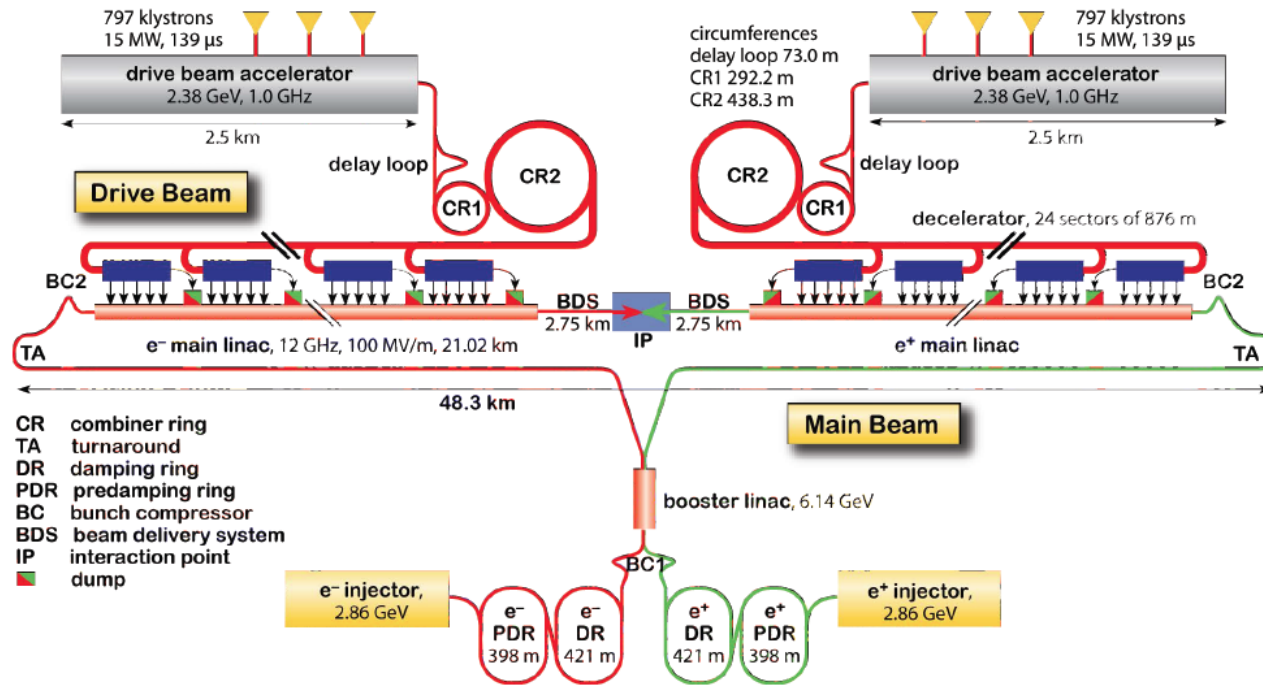


The CLIC Design



- Machine Configuration for 0.5 and 3 TeV center of mass energy
 - Non-polarised e⁺ source
 - Two ~430m damping rings + two ~400m pre-damping rings
 - RTML running length of linac
 - Two ~21km main linacs with copper cavities
 - Drive beam complex for RF power production
 - Single Beam Delivery System
 - Two Detectors in Push-Pull configuration

Description [units]	500 GeV	3 TeV
Total (peak 1%) luminosity	2.3 (1.4) × 10 ³⁴	5.9 (2.0) × 10 ³⁴
Total site length [km]	13.0	48.4
Loaded accel. gradient [MV/m]	80	100
Main Linac RF frequency [GHz]		12
Beam power/beam [MW]	4.9	14
Bunch charge [10 ⁹ e ⁺ /e ⁻]	6.8	3.72
Bunch separation [ns]		0.5
Bunch length [μm]	72	44
Beam pulse duration [ns]	177	156
Repetition rate [Hz]		50
Hor./vert. norm. emitt. [10 ⁻⁶ /10 ⁻⁹ m]	2.4/25	0.66/20
Hor./vert. IP beam size [nm]	202/2.3	40/1
Beamstrahlung photons/electron	1.3	2.2
Hadronic events/crossing at IP	0.3	3.2
Coherent pairs at IP	200	6.8 × 10 ⁸





- Main goal of this course is to understand why parameters have the specified values and why they are different in the two LC design

Parameters, Symbol [Unit]	CLIC	
	2 GHz	1 GHz
Energy, E [GeV]		2.86
Circumference, C [m]		427.5
Bunch population, N [10^9]		4.1
Basic cell type in the arc/LSS	TME/FODO	
Number of dipoles, N_d		100
Dipole Field, B_0 [T]		1.0
Norm. gradient in dipole [m^{-2}]		-1.1
Horizontal and vertical tune, (Q_x, Q_y)	(48.35, 10.40)	
Horizontal and vertical chromaticity, (ξ_x, ξ_y)	(-115, -85)	
Number of wigglers, N_w		52
Wiggler peak field, B_w [T]		2.5
Wiggler length, L_w [m]		2
Wiggler period, λ_w [cm]		5
Hor., vert. and long. damping time, (τ_x, τ_y, τ_l) [ms]	(2.0, 2.0, 1.0)	
Momentum compaction factor, α_c [10^{-4}]		1.3
Energy loss/turn, U [MeV]		4.0
Norm. horizontal emittance, $\gamma\epsilon_x$ [μm]	472	456
Norm. vertical emittance, $\gamma\epsilon_y$ [μm]	4.8	4.8
Energy spread (r.m.s.), σ_δ [%]	0.1	0.1
Bunch length (r.m.s.), σ_s [mm]	1.6	1.8
Longitudinal emittance, ϵ_l [keVmm]	5.3	6.0
IBS growth factors hor./ver./long.	1.5/1.1/1.2	1.5/1.1/1.2
RF Voltage, V_{RF} [MV]	4.5	5.1
Stationary phase [$^\circ$]	62	51
Synchrotron tune, Q_s	0.0065	0.0057
Bunches per train, n_b	312	156
Bunch spacing, τ_b [ns]	0.5	1
RF acceptance, ϵ_{RF} [%]	1.0	2.4
Harmonic number, h	2851	1425

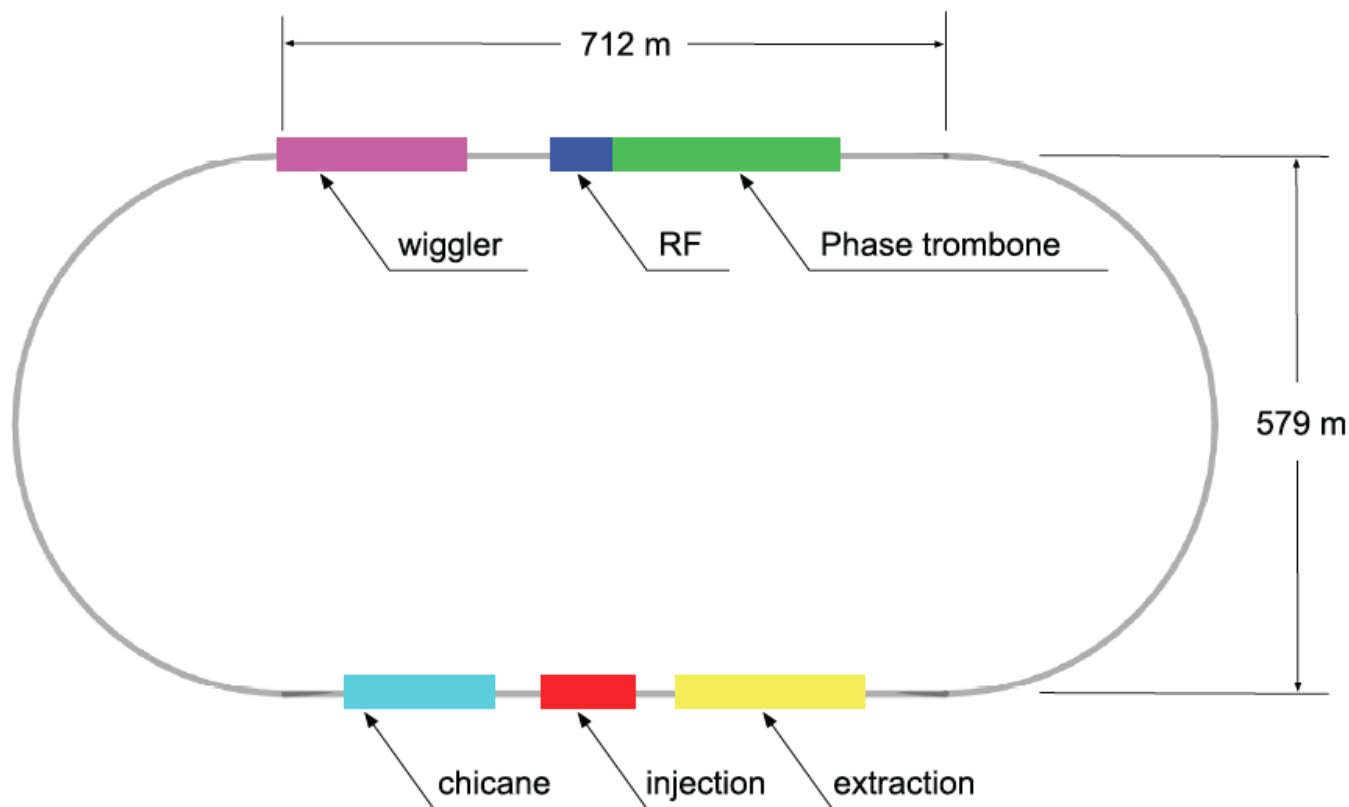
Parameter	ILC	
	Low Power	High Lumi
Circumference [km]	3.238	
Number of bunches	1312	2625
Particles per bunch [$\times 10^{10}$]	2	2
Maximum beam current [mA]	389	779
Transverse damping time τ_x, τ_y [ms]	23.95	
Longitudinal damping time τ_z [ms]	12.0	
Bunch length σ_z [mm]	6.02	
Energy spread σ_E/E [%]	0.11	
Momentum compaction factor α_p [$\times 10^{-4}$]	3.3	
Normalized horizontal emittance $\gamma\epsilon_x$ [μm]	5.7	
Horizontal chromaticity ξ_x	-51.3	
Vertical chromaticity ξ_y	-43.3	
Wiggler Field [T]	1.51	
Number of Wigglers	54	
Energy loss/turn [MeV]	4.5	
RF Specifications:		
Frequency [MHz]	650	
Number of cavities	10 [†]	12
Total voltage [MV]	14.0	
Voltage per cavity [MV]	1.40	1.17
RF synchronous phase [$^\circ$]	18.5	
Power per RF coupler [kW] [‡]	176	294



The TDR ILC Damping Ring Layout



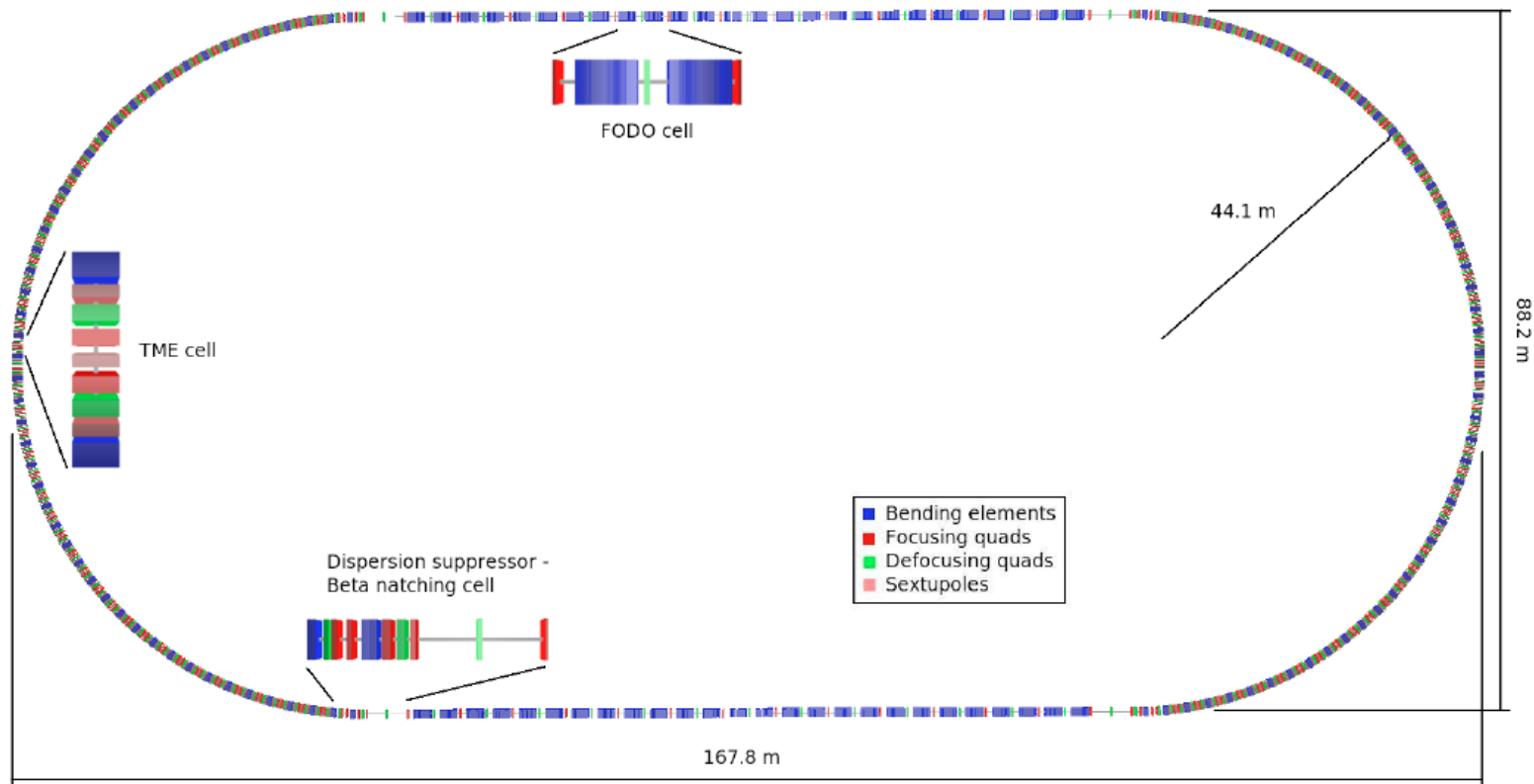
- DTC4 – Racetrack shape
- Circumference 3.2 km, energy of 5GeV
- TME style lattice in the arcs
- Straight sections filled mostly with FODO cells and include damping wigglers, RF and beam transfer equipment, circumference chicane and phase trombone





The CDR CLIC Damping Ring Layout

- Racetrack shape
- Circumference 427.5 m, energy of 2.86 GeV
- TME in the arcs with gradient dipole
- Straight sections filled with FODO cells and include damping wigglers, RF and beam transfer equipment





LC Damping Ring Design Inputs



- A number of parameters are design **inputs** for the damping rings
- They are constrained due to LC physics performance requirements (**luminosity**), the downstream systems (mainly **main linac RF**, but also **RTML**), the upstream systems (particle **sources**, mainly e^+)
- They impact damping rings beam dynamics but also technology

Parameters	CLIC	ILC	Constraints	Impact on DR design
Particles per bunch	4×10^9	2×10^{10}	Maximum set by disruption at IP, and linac short range wakefields, minimum set by luminosity target and RF to beam efficiency	Single bunch Collective effects, impedance budgets, vacuum, feedback
Machine repetition rate [Hz]	50	5	Set by cryogenic cooling capacity in ILC, partially determines required damping time	Lattice design, layout, damping wigglers parameters
Linac RF pulse length [ns]	156	1600	Upper limit set by RF technology and RF to beam efficiency	Layout, collective effects, extraction kicker design, RF system design (including LLRF)
Bunch spacing in linac/DR [ns]	0.5/1	554/6		
Particles per machine pulse	1.3×10^{12}	5.3×10^{13}	Lower limit set by luminosity target	Collective effects
Injected normalized emittance (e^+) [$\mu\text{m}\cdot\text{rad}$]	7000	8	Set by positron source, influences damping time requirement	Number of damping stages, layout, lattice design, dynamic aperture, magnet tolerances
Injected rms energy spread [%]	± 4.5	± 0.75	Set by positron source	Momentum (dynamic) acceptance, magnet tolerances
H/V Extracted normalized emittances [nm]	500/5	5000/20	Set by luminosity goal and emittance growth budget in downstream systems	Lattice design, alignment tolerances, collective effects
Extracted rms bunch length [mm]	1.8	6	Upper limit set by downstream bunch compressors	RF system, collective effects
Extracted rms energy spread [%]	0.1	0.15		



- The principle parameter driver is the production of luminosity at the collision point

where

$$\mathcal{L} = \frac{N^2 f_{\text{rep}} n_b}{4\pi\sigma_x\sigma_y} \mathcal{H}_{\mathcal{D}}$$

- N , the number of particles per bunch
- σ_x and σ_y , the horizontal and vertical beam sizes
- f_{rep} , the collision rate at the interaction point (IP)
- n_b , the number of bunches
- $\mathcal{H}_{\mathcal{D}}$, the luminosity factor representing combined effect of “hour glass” (longitudinal beta function change over IP) and disruption enhancement (mutual attractive force of colliding bunches)

} Assumed equal for all bunches and both beams

- Ideally the target is

- High intensity bunches
- Small transverse beam size
- High repetition rate
- Large number of bunches

} High brightness

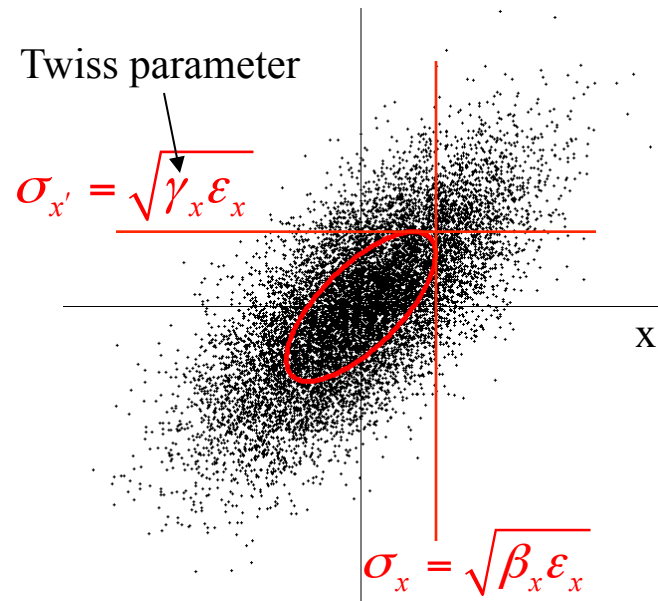


- The parameters at the interaction point have been chosen to provide a nominal luminosity of $2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ for ILC
- The bunch charge is $N = 2 \times 10^{10}$ particles/bunch and we consider 1 bunch
- The horizontal beam size $\sigma_x \sim 474 \text{ nm}$ with $\beta_x^* = 11 \text{ mm}$ which requires a **geometrical** emittance of $\varepsilon_x = 20 \text{ pm-rad}$
- The vertical beam size $\sigma_y \sim 5.9 \text{ nm}$ with $\beta_y^* = 0.48 \text{ mm}$ which requires a **geometrical** emittance of $\varepsilon_y = 0.07 \text{ pm-rad}$
- The luminosity factor $\mathcal{H}_D \sim 2$
- For the required luminosity a collision rate of **7kHz** is required.
- **Question:** How the 1 bunch consideration and the 7kHz collision rate can be compatible with the ILC damping ring parameters (1312 bunches and 5Hz machine repetition rate)
- **Answer** in a few slides...



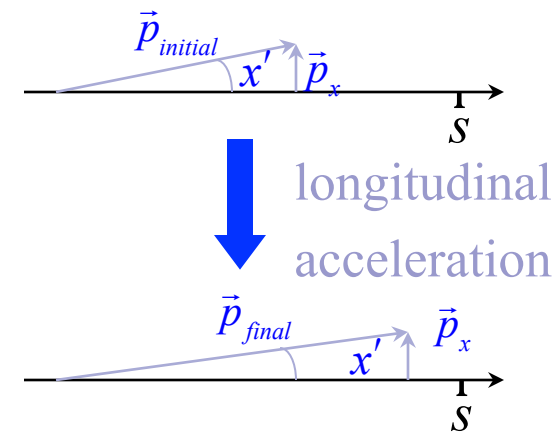
- The parameters at the interaction point have been chosen to provide a nominal luminosity of $6 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ for CLIC
- The bunch charge is $N = 3.72 \times 10^9$ particles/bunch for a total of 312 bunches
- The horizontal “core” beam size $\sigma_x \sim 45 \text{ nm}$ (**rms** of 33.5nm) with $\beta_x^* = 6.9 \text{ mm}$ which is given by a **geometrical** emittance of $\varepsilon_{xn} = 0.1 \text{ pm-rad}$
- The vertical “core” beam size $\sigma_y \sim 0.9 \text{ nm}$ (**rms** of 0.5nm) with $\beta_y^* = 0.068 \text{ mm}$ which is given by a **geometrical** emittance $\varepsilon_{yn} = 0.003 \text{ pm-rad}$!
- The collision rate now is equal to the machine repetition rate of **50Hz**
- For reaching the target luminosity, factor \mathcal{H}_D has to be equal to 0.6
- The beta functions at the IP are optimized in final focus system
- Note: LC Luminosity cannot be just a matter of simple scaling. There is an interplay of several effects, such as beam-beam enhancement and disruption, beamstrahlung producing losses and detector background, the hour glass effect, which are usually simulated with dedicated codes

- Having the required geometric emittances at the IP, the emittance at the damping rings can be projected by using a relativistic invariant quantity, the **normalized emittance** (more details in 2nd lecture)

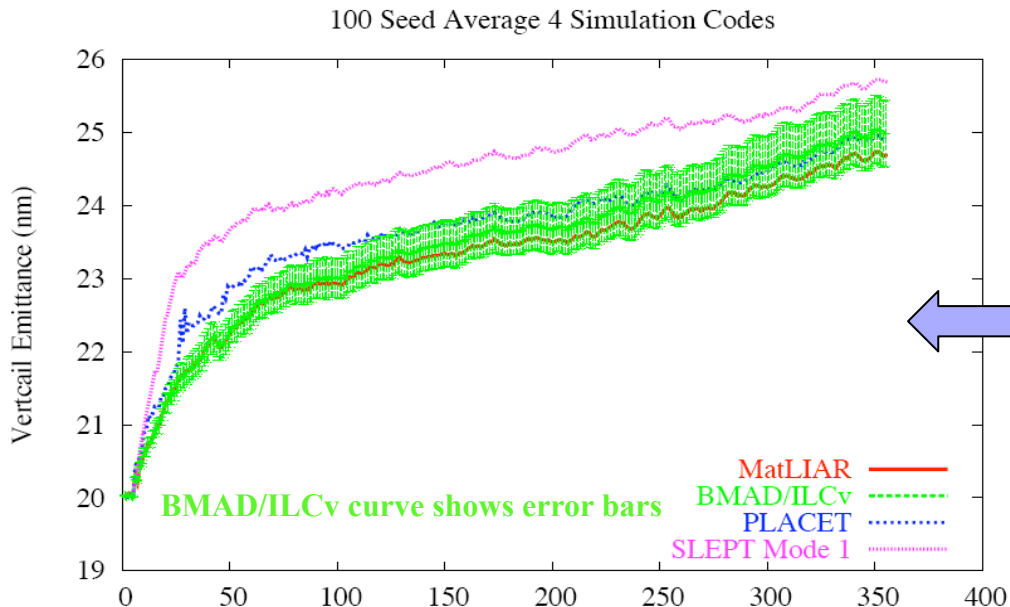


- By using the conjugate phase space coordinated (x, p_x) instead of (x, x') gives: $p_x = p x' = mc\beta\gamma x'$

- The normalized emittance is defined as $\epsilon_n = \beta\gamma\epsilon_{geo} \approx \gamma\epsilon_{geo}$ for ultra-relativistic particles



- From the target normalized emittance at the IP and the estimated emittance growth in the main linac and the RTML, the emittance requirements at the DR extraction can be inferred
- For CLIC, the normalized horizontal and vertical emittances at the IP are **660** and **20 nm.rad**, respectively
- Considering 10% horizontal and 100% vertical emittance growth in the main linac and another 20% and 100% in the RTML, the normalized emittance requirement at the exit of the CLIC DR is **500** and **5 nm.rad**
- Following the same route for the ILC DR (considering 100% emittance growth in both planes from linac and RTML) the emittance targets at its exit are **5000** and **20 nm.rad**, i.e. an order of magnitude higher



Low Emittance
Tuning simulation
Benchmarking in
ILC Main LINAC
(J. Smith)

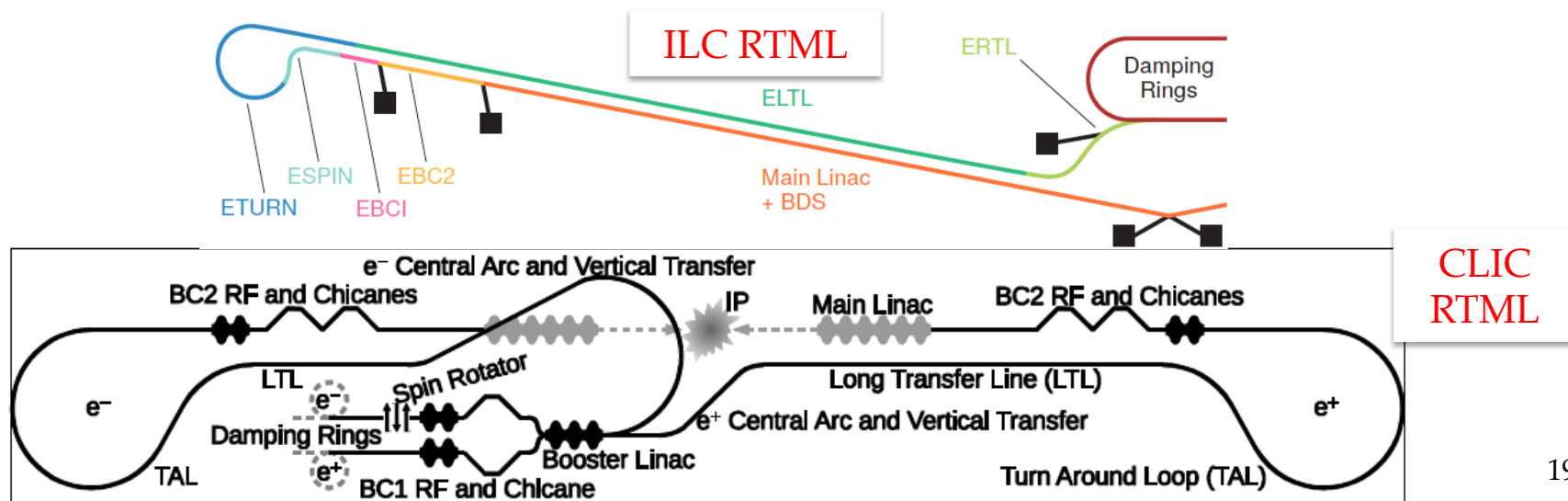
- Computing back the geometrical emittance target for CLIC DR (energy of 2.86 GeV), we obtain **90** and **0.9** pm.rad in the horizontal and vertical plane
- For the ILC damping rings (@ 5 GeV), the geometrical emittances are **500** and **2** pm.rad, i.e. still higher but with factors of 2 to 6
- Similar vertical emittances have been achieved today in various low emittance rings, with SLS storage ring holding the record by having reached the CLIC target
- The horizontal emittance is unprecedented but several synchrotron light source projects (“Ultimate storage rings”) are targeting even lower emittances
- The main difference with other low emittance rings is that DR (especially CLIC) necessitate to have also very small longitudinal emittance (bunch length and energy spread) as explained in the next slide
- This makes the DR beam dynamics (especially for CLIC) largely dominated by collective effects



Bunch Compressors

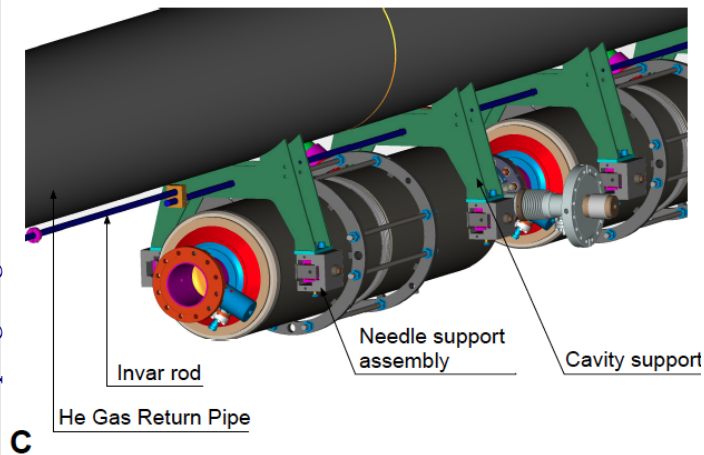
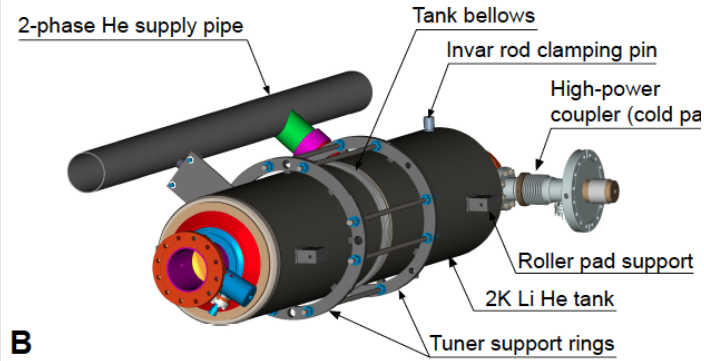
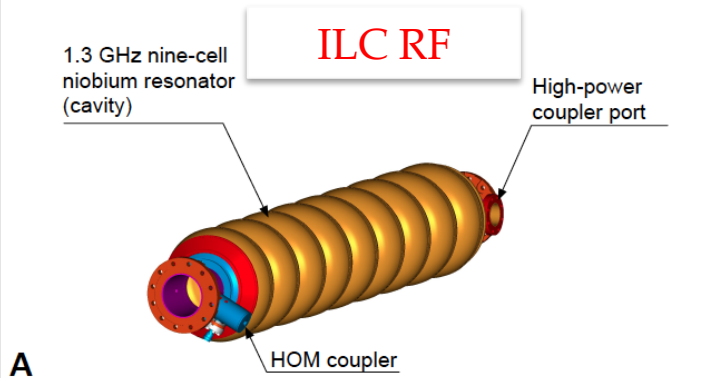


- After extraction from DRs, beam goes through bunch compressors, which manipulate phase space so as to shrink the bunch length from a **few mm** down tens or hundreds of **μm** as required by main linac and IP
- Both ILC and CLIC are considering 2 bunch compression stages taking the bunch length from **6** and **1.8 mm** down to **300** and **40 μm** respectively
- From the downstream point of view, lowering the bunch length means cheaper and simpler bunch compression schemes
- From the DR point of view, shorter bunches require smaller values of the momentum compaction (lattice design) or higher RF voltage (more RF units, hence greater cost). Shorter bunches indeed imply bigger sensitivity to collective effects

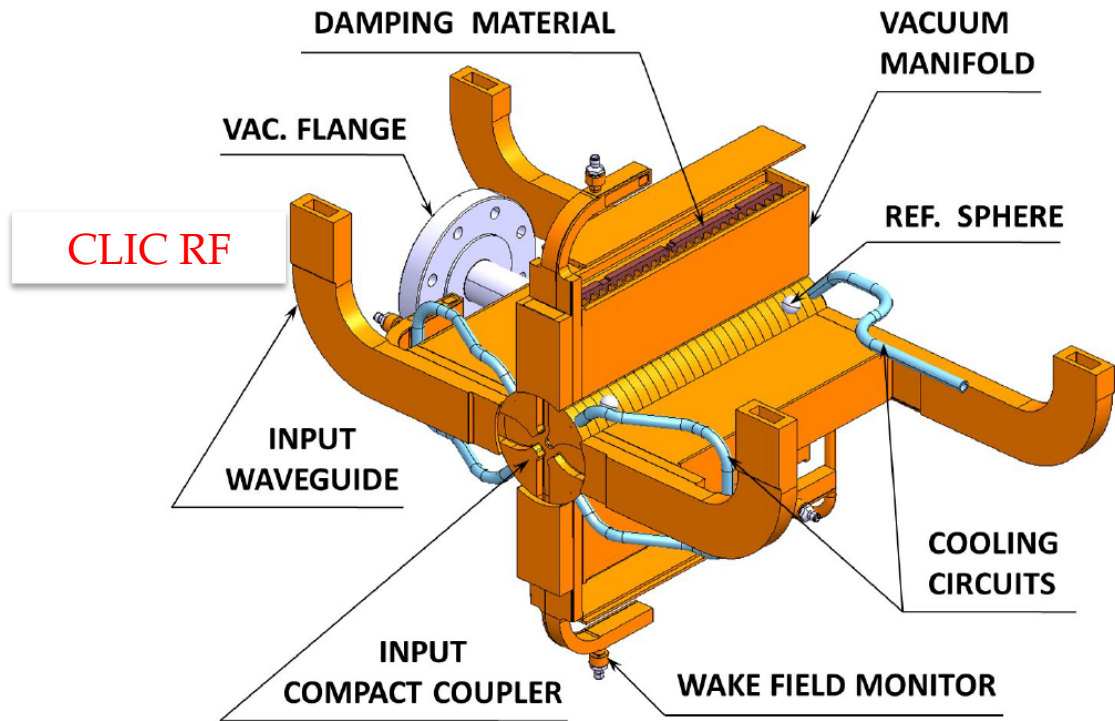




Main Linac RF system impact



- The bunch-train structure is largely determined by the design and performance of the RF system of the Main Linac (ML)
- Due to the different technology of CLIC and ILC main RF (superconducting vs. normal conducting), the design of the two DRs, vary significantly



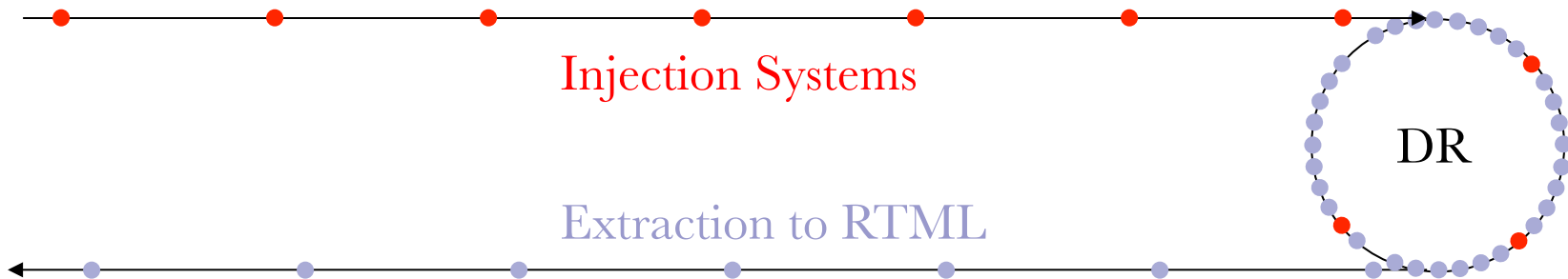


- For the ILC DRs, the RF power system (1.3GHz klystrons of 10MW) imposes the total RF pulse of 1.6ms and considering the filling time of the cavity of 0.87ms, the beam pulse length is **0.73ms**
- At the same time, due to RF peak power requirements, the **nominal average current** for each beam pulse should be **5.8 mA**
- The dynamic cryogenic load (refrigeration) is a cost driver and imposes the nominal machine **repetition rate** of **5 Hz**
- Considering the bunch population to be 2×10^{10} particles, leads to the nominal bunch train number of **1312 bunches** per pulse and thereby the **bunch spacing** of **554 ns** for uniform loading through the pulse
- The resulting collision rate at the IP is then **7kHz** consistent with the target luminosity
- The 5 Hz repetition rate places the primary constraint on the **DR damping times**
 - In order for the bunches in each pulse to experience 8 full damping cycles, a **transverse damping time** of ≤ 25 ms is required.

ILC Bunch Train structure



- The basic ILC bunch train structure of 0.73ms with 1312 uniformly spaced bunches with 554ns between them results to a train length of **220km**, which cannot fit to a reasonable ring circumference
- Thus, the damping rings must act as a *reservoir* to store the full train
- The long bunch train has to be folded (or **compressed**) into a much shorter ring, and it has to be **decompressed** while extracted, through a bunch-by-bunch extraction scheme

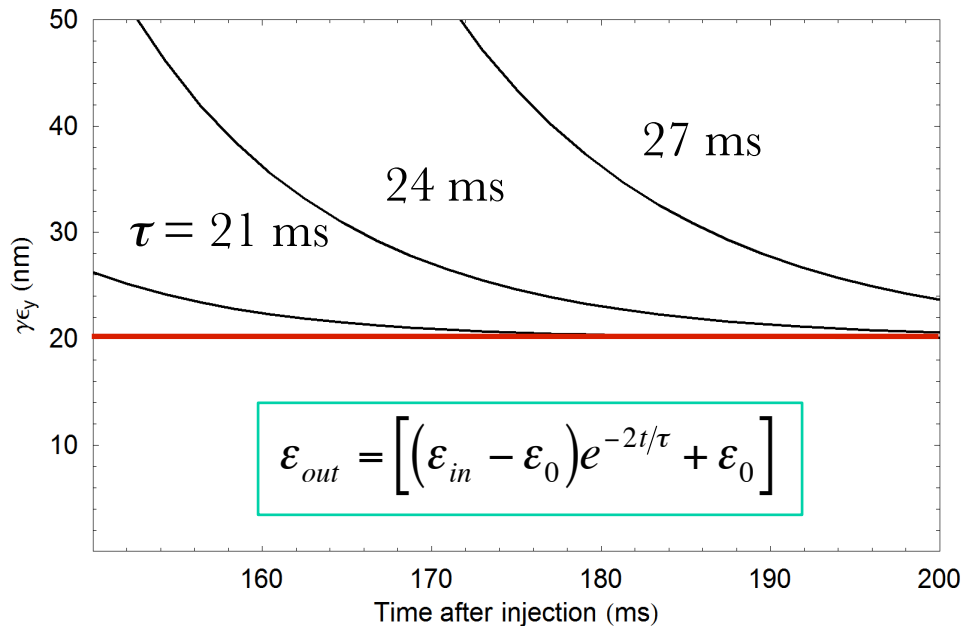


- A “trade-off” is necessary between the bunch spacing in the ring (the longest possible for reducing e-cloud build-up and increasing the extraction kicker rise/fall times) and its circumference (the shortest possible for cost but also reduction of single bunch collective effects, as space-charge and IBS)
- There is significant overlap between the injection and extraction cycles for maintaining constant beam loading and each extracted bunch position is filled by the injected bunch



- A scaling law between RF pulse length, accelerating field and breakdown rates of the CLIC ML X-band RF cavities necessitates very short pulse lengths of **156 ns**
- A short bunch spacing is also favored in order to improve the RF-to-beam efficiency and a value of **0.5 ns** (6 cycles of the 12GHz RF system)
- The resulting train of **312 bunches** can easily fit to a ring of circumference of around **100m**, even taking into account comfortable injection/extraction kicker rise/fall times
- This circumference is quite low though for realizing an ultra-low emittance magnet structure with reasonable magnet-to-magnet distances and also get the ultra-low damping times for fitting to the machine pulse of **20ms** (50Hz repetition rate)
- Thus the ring circumference is $\sim 400\text{m}$ around an order of longer than the bunch train
- On the other hand, a **2GHz** RF system is imposed to the DRs which is extremely challenging with respect to the power source, the high and average and peak current and the associated LLRF system dealing with severe transient beam loading

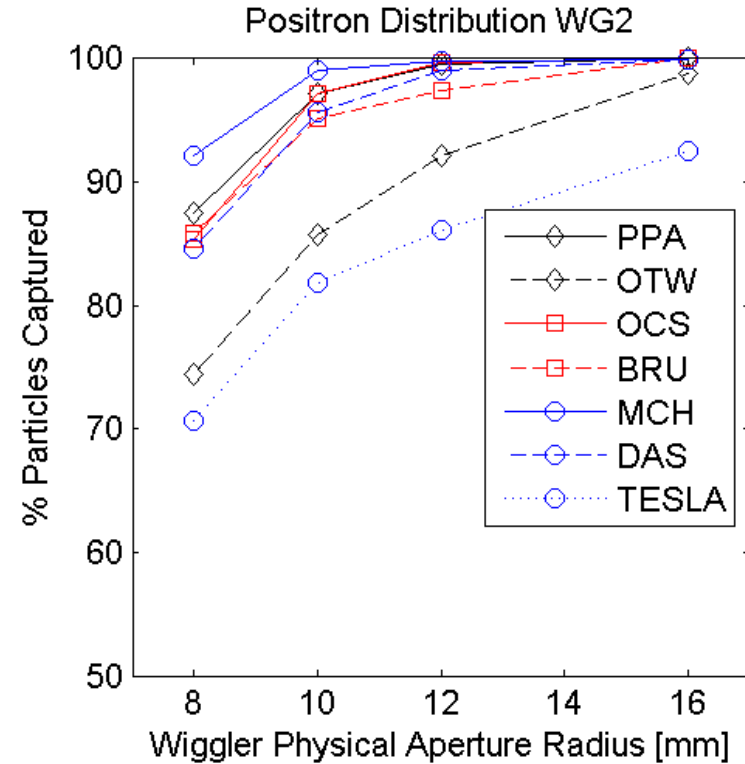
- Positron production via a heavy metal target results in much larger emittances due to scattering in the target for positrons
- Electrons can be produced with much smaller emittances through an optimized design of the injector gun and its cathode
- The (e^+) injected emittance partially determines damping time
- The approach to the target extraction emittance of the ILC DR (20nm.rad) is shown for various damping times assuming the target e^+ injected emittance ($\epsilon_n = 0.01$ m.rad) and for “zero-current” beam (no collective effects)



- This justifies the consideration of damping times < 25 ms

t_c/τ
$200/27 = 7.4$
$200/24 = 8.3$
$200/21 = 9.5$

- The injected beams have large betatron amplitudes and energy spread
- This requires that the acceptance of the DR to be sufficiently large to accommodate these beams
- It places important constraints on the minimum aperture of the vacuum system and the minimum good field regions of all of the magnets but also magnetic error tolerances and non-linear optimisation for adequate dynamic aperture
- In the case of CLIC, the injected emittance cannot be digested directly to the DRs, necessitating pre-damping rings, even for electrons (especially due to the very short beam cycle of 20ms)



Particle capture rates assuming that the limiting physical aperture in the ILC DRs is due to the vacuum chambers in the wiggler regions. The choice of a superferric wiggler design, with large physical aperture, allows for a DR design with full acceptance.

- Taking into account the requirements previously mentioned
 - Train structure
 - Equilibrium emittance requirements
 - Bunch length requirements
 - Bunch current
 - Acceptance of ring
 - Timing structure
- Choose adequate parameters for reaching desired DR performance
 - Design typically implies various compromises between parameters
 - Parameters must be robust and flexible enough to match paths of evolution of the overall machine design (e.g. future upgrades)



Example: Ring Circumference



- Large circumference implies that collective effects (IBS, space charge) are more severe
- If collective effects are significant, higher energy is desirable
- Higher energy means larger equilibrium emittance due to quantum excitation but also larger ring...
- Small circumference implies fewer components and smaller tunnel so cheaper and potentially better net hardware reliability
- On the other hand, the folding of linac bunch train into ring requires more closely spaced bunches
- Closely spaced bunches more challenging bunch-by-bunch injection and extraction and electron cloud and fast ion effects more severe

- For higher energy, sensitivity to collective effects (beam instabilities, intrabeam scattering, space charge, etc) is weakened
- Higher energy provides increased damping rates due to higher synchrotron radiation
- For a given normalized emittance from the sources, higher energy provides smaller geometrical emittance due to adiabatic damping from the initial beam acceleration and the ring acceptance issues are eased
- Lower energy provides a smaller equilibrium emittance but without taking into consideration collective effects
- Lower energy implies weaker magnets and lower field RF cavities to focus the beam, hence cheaper (and often more reliable) hardware

Example: High Voltage Kickers



- Wide kicker pulse is typically more stable, hence better for uniform injection/extraction
- Wide kicker pulse requires a large ring circumference to allow bunch-by-bunch injection and extraction (bunch spacing)
- Wide kicker pulse necessitates relatively fewer kicker structures (matched to pulse width), minimizing impedance issues, improving reliability, minimize cost...
- Wide kicker pulse works well in a scenario with full train injection/extraction
- Narrow kicker pulse implies higher bandwidth which requires careful impedance matching with kicker structure
- Many short kicker structures are required for a narrow kicker pulse (reliability and cost concerns)
- Narrow kicker pulse combined with high voltage pulses may be quite challenging



Example: Damping Wigglers



- Competing technologies:
 - Permanent magnet
 - Normal conducting electromagnet
 - Superconducting electromagnet
- Performance issues:
 - Aperture
 - Allowable field strength
 - Field quality
 - Sensitivity to radiation damage
 - Operating cost
- ILC design choice:
 - Employ only a damping ring with no pre-damping ring
 - Places significant weight on aperture and field quality issues in order to handle the large input beams from the positron source
- CLIC choice:
 - Use pre-damping rings, easing aperture requirements of DR
 - Use SC damping wigglers for reaching target emittance within ultra-fast beam cycle

- Provide wider energy range for producing luminosity
- This affects the polarised positron production mode for ILC and increases significantly bunch charge and train length for CLIC
- ILC positron production is at fixed energy point in main linac
- A lower energy ILC needs to produce positrons on one pulse and then change the acceleration in the ML for collisions on a separate pulse
- For this two pulse configurations, the positron damping ring only filled 50% of time which means new RF system design and increase of damping rate so that 5Hz pulses for collision can be maintained
- Lower positron production energy means lower production yield and inability to achieve desired standard operating parameters
- Lower positron production energy has potentially unacceptable impact on the positron target design



- The ILC DR baseline configuration is able to meet the key design parameters required for the baseline design
 - Validation of the various design choices continues
 - Major limiting areas of operational concern identified for further R&D included
 - Achievement of 2pm vertical emittance
 - Electron Cloud effects
 - Fast Ion effects
 - Ability to stably inject and extract closely spaced bunches
 - An aggressive R&D program has been underway for address these issues at CESRTA and ATF

Parameters, Symbol [Unit]	2 GHz	1 GHz
Energy, E [GeV]		2.86
Circumference, C [m]		427.5
Bunch population, N [10^9]		4.1
Basic cell type in the arc/LSS		TME/FODO
Number of dipoles, N_d		100
Dipole Field, B_0 [T]		1.0
Norm. gradient in dipole [m^{-2}]		-1.1
Hor., ver. tune, (Q_x, Q_y)	(48.35, 10.40)	
Hor., ver. chromaticity, (ξ_x, ξ_y)	(-115, -85)	
Number of wigglers, N_w		52
Wiggler peak field, B_w [T]		2.5
Wiggler length, L_w [m]		2
Wiggler period, λ_w [cm]		5
Damping times, (τ_x, τ_y, τ_l) [ms]	(2.0, 2.0, 1.0)	
Momentum compaction, α_c [10^{-4}]		1.3
Energy loss/turn, U [MeV]		4.0
Norm. hor. emittance, $\gamma\epsilon_x$ [mm-mrad]	472	456
Norm. ver. emittance, $\gamma\epsilon_y$ [mm-mrad]	4.8	4.8
Energy spread (rms), σ_δ [%]	0.1	0.1
Bunch length (rms), σ_s [mm]	1.6	1.8
Long. emittance, ϵ_l [keVm]	5.3	6.0
IBS factors hor./ver./long.	1.5/1.1/1.2	1.5/1.1/1.2
RF Voltage, V_{RF} [MV]	4.5	5.1
Stationary phase [$^\circ$]	62	51
Synchrotron tune, Q_s	0.0065	0.0057
Bunches per train, n_b	312	156
Bunch spacing, τ_b [ns]	0.5	1
RF acceptance, ϵ_{RF} [%]	1.0	2.4
Harmonic number, h	2851	1425

- High-bunch density in all three dimensions
 - **Intrabeam Scattering** effect reduced by choice of ring energy, lattice design, wiggler technology and alignment tolerances
 - **Electron cloud** in e^+ ring mitigated by chamber coatings and efficient photon absorption
 - **Fast Ion Instability** in the e^- ring reduced by low vacuum pressure and large train gap
 - **Space charge vertical tune-shift** limited by energy choice, reduced circumference, bunch length increase
 - **Other collective instabilities** controlled by low – impedance requirements on machine components
- Repetition rate and bunch structure
 - **Fast damping times** achieved with SC wigglers
 - RF frequency reduction @ 1GHz considered due to many challenges @ 2GHz (power source, high peak and average current, transient beam loading)
- Output emittance stability
 - Tight jitter tolerance driving kicker technology
- Positron beam dimensions from source
 - Pre-damping ring challenges (energy acceptance, dynamic aperture) solved with lattice design



Some ILC-CLIC Comparisons



Parameter	Units	ILC DR (RDR)	CLIC DR
Energy	GeV	5.0	2.86
Circumference	km	3.238	0.428
Nominal # of bunches & particles/bunch		1312@ 2.0×10^{10}	312@ 0.41×10^{10}
Macropulse Repetition Rate	Hz	5	50
Average current	A	0.4	0.15
Energy loss per turn	MeV	4.5	4.0
RF Frequency	MHz	650	2000 (1000)
Total RF voltage	MV	14	10
Equilibrium normalized emittance, $\gamma\epsilon_x$	$\mu\text{m}\cdot\text{rad}$	5.7	0.46
Natural Chromaticity, χ_x/χ_y		-51/-43	-115/-85
Momentum compaction, α_c		3.3×10^{-4}	1.3×10^{-4}
Bunch length, σ_z	mm	6.0	1.6 (1.8)
Momentum spread, σ_p/p		1.1×10^{-3}	1.0×10^{-3}
Horizontal damping time, τ_x	ms	24.0	2.0
Longitudinal damping time, τ_z	ms	12.0	1.0



- Overview of some of the key design issues for the CLIC and ILC damping rings
- DR design has to comply with numerous constraints and design requirements imposed by upstream and downstream systems
- DR offer a wide spectrum of challenges both for beam dynamics and the required hardware
- The optimization process involves complicated trade-offs to meet physics specifications
- The rest of the course will cover as much as possible the beam physics of LC DRs and its impact to the associated technology