

Development of high rate RPCs

Lei Xia

Argonne National Laboratory

RPC rate capability

- Particle flux through RPC → Signals → Current through detector, in particular through resistive electrode (glass/Bakelite) → Voltage drop on resistive electrode → Reduced voltage on gas volume → Lower gas gain, lower efficiency → limiting factor for rate capability
- For stable particle flux, after transient, the voltage on gas volume u_{1f} is *:

$$u_{1f} = \frac{u + 2cf\rho d_2 u_0}{1 + 2cf\rho d_2}$$

Diagram illustrating the equation for the voltage on the gas volume u_{1f} after a transient. The equation is $u_{1f} = \frac{u + 2cf\rho d_2 u_0}{1 + 2cf\rho d_2}$. Annotations include:

- High voltage applied on RPC (points to u)
- Constant \propto signal charge (points to $2cf\rho d_2 u_0$)
- Threshold voltage for signal to appear (points to u_0)
- Particle flux rate (points to c)
- Bulk resistivity of electrode material (points to ρ)
- Thickness of resistive electrode (points to d_2)

- Ways to improve RPC rate capability

- $\rho \downarrow$: lower resistivity electrode material
- $d_2 \downarrow$: reduce thickness of electrode
- $c \downarrow$: operate with lower gas gain, together with more sensitive readout

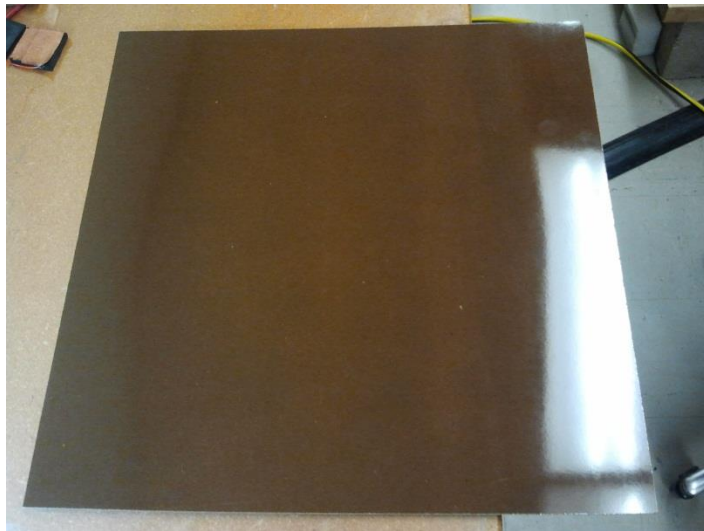
← Focus of this talk

* For details, please see B. Bilki, et al., "Measurement of the Rate Capability of Resistive Plate Chambers" JINST 4 (2009) P06003
CALICE Collaboration Meeting, ANL, 2014



Development of low resistivity Bakelite

- USTC (University of Science and Technology of China) engaged Chinese Bakelite manufacturer to work on R&D of low resistivity Bakelite material
- First batch of boards delivered
 - Bulk resistivity $10^8 - 10^{10} \Omega \cdot \text{cm}$
 - Visual inspection suggests good quality

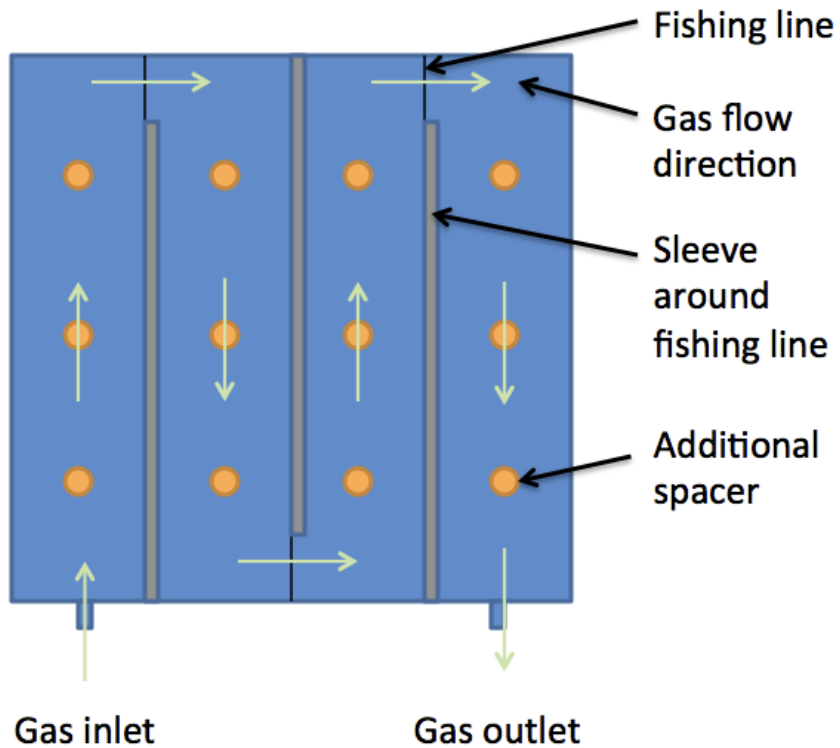


Serial number	Thickness (mm)	Resistivity ($\Omega \cdot \text{cm}$)	Temperature ($^{\circ}\text{C}$)	Humidity (%)
15001	1.567	8.00E+09	26.1	35
15002	1.495	1.45E+10	26.4	35
15003	1.557	2.43E+10	26.8	35
15004	1.549	2.12E+10	26.9	35
15005	1.426	4.79E+10	27.1	35
15006	1.417	5.06E+10	27.1	35
15007	1.423	4.97E+10	27.3	30
15008	1.448	5.06E+10	27.4	30
15009	1.433	1.43E+09	24.2	30
15010	1.422	5.95E+10	24.9	30
20001	2.046	3.61E+10	24.8	30
20002	1.961	8.79E+09	25.1	30
20003	2.074	1.54E+09	25.6	30
20004	2.058	3.92E+09	25.6	30
20005	2.136	1.74E+10	26.2	30
20006	1.876	1.83E+10	26.4	30
20007	2.127	6.17E+08	26.7	30
20008	1.573	9.57E+08	26.7	25

- ANL, U. Michigan and IPAS participate the development as well.

Development of low resistivity Bakelite

- ANL and USTC each built several prototype RPCs, with modified DHCAL design
 - Extruded PVC frame, ~1.2 mm gap
 - Added spacers to deal with board warpage



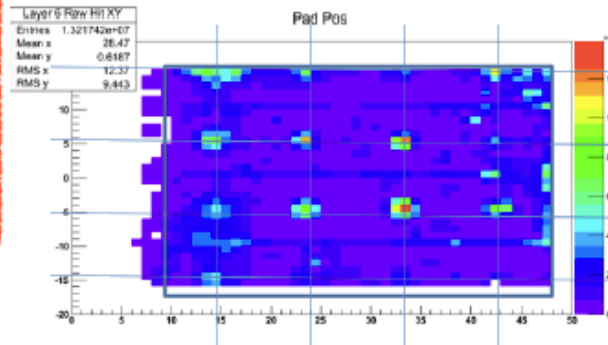
Cosmic ray test at ANL

2 Chambers made with low resistivity bakelite work very well, stabled after running 2 days.

Noise Rate

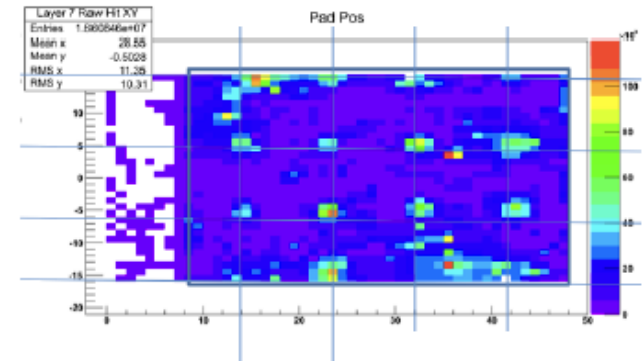
- Chamber A=34Hz/cm²
- Chamber B=24Hz/cm²

Chamber A

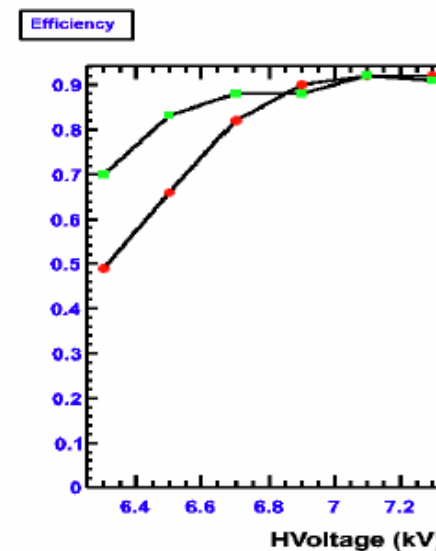
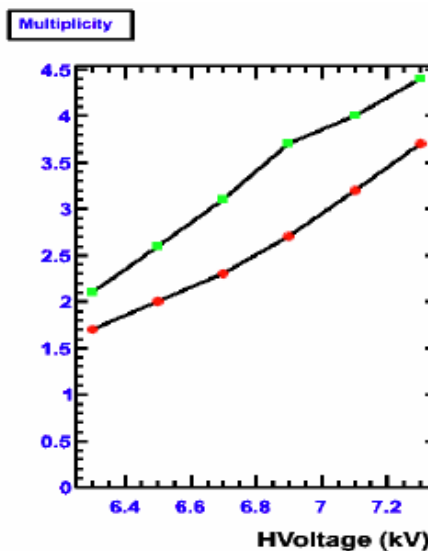
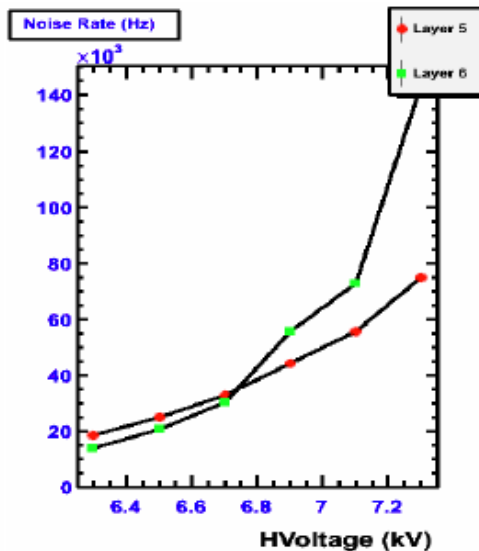


Red Point: Chamber A

Chamber B



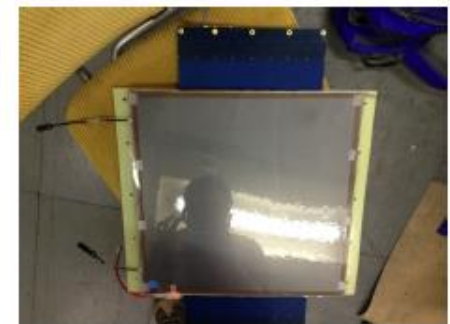
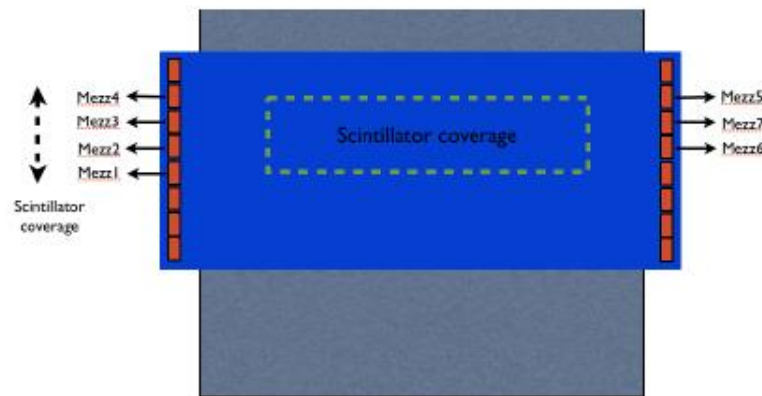
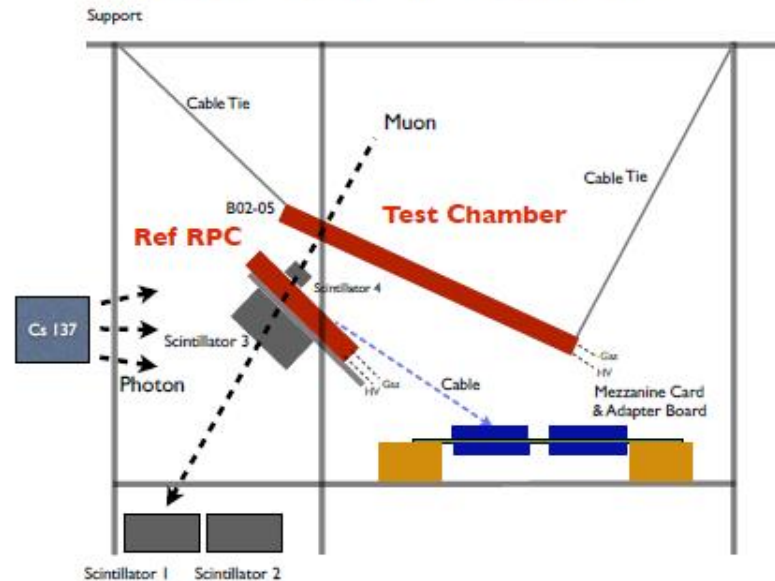
Green Point: Chamber B



GIF test setup

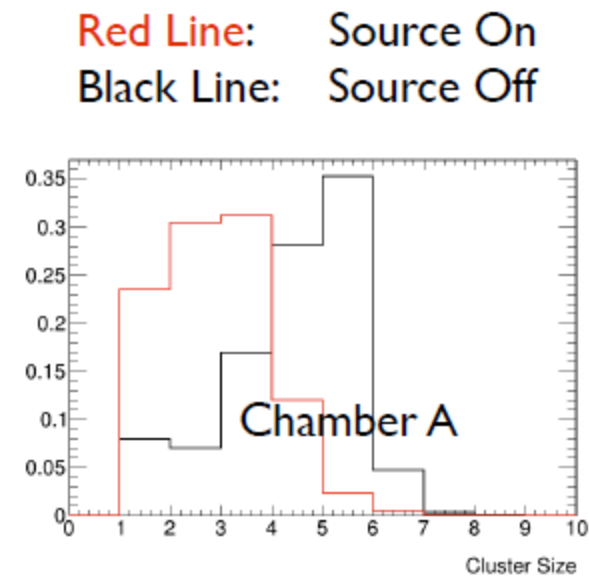
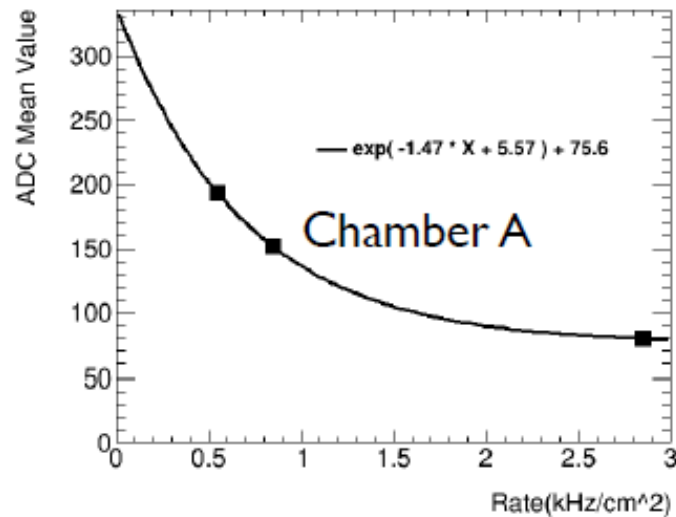
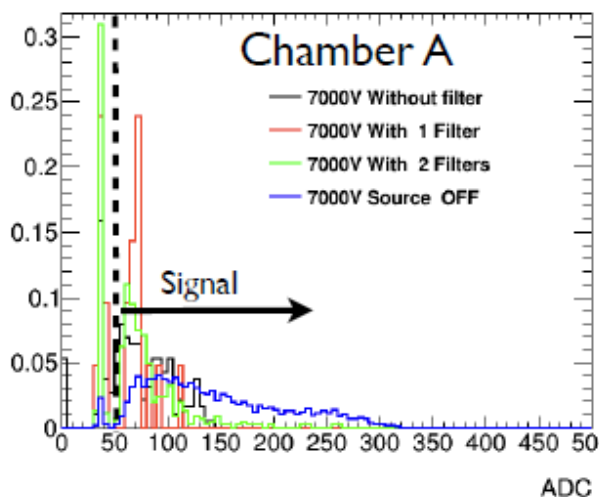
- Radiation Test (Cs137) at CERN
- Gas: 94.7% C₂H₂F₄, 5% C₄H₁₀, 0.3% SF₆
- Signal pick up board: 1 small(for reference chamber), 1 large(for test chamber), strip width= 1.2mm, 2-end readout.
- MDT DAQ system, 8 mezzanine cards(7x24 channels, 1 for trigger). The accuracy of TDC is 0.78|25ns.

Trigger = (Sci1 or Sci2) and Sci3



Some GIF test results

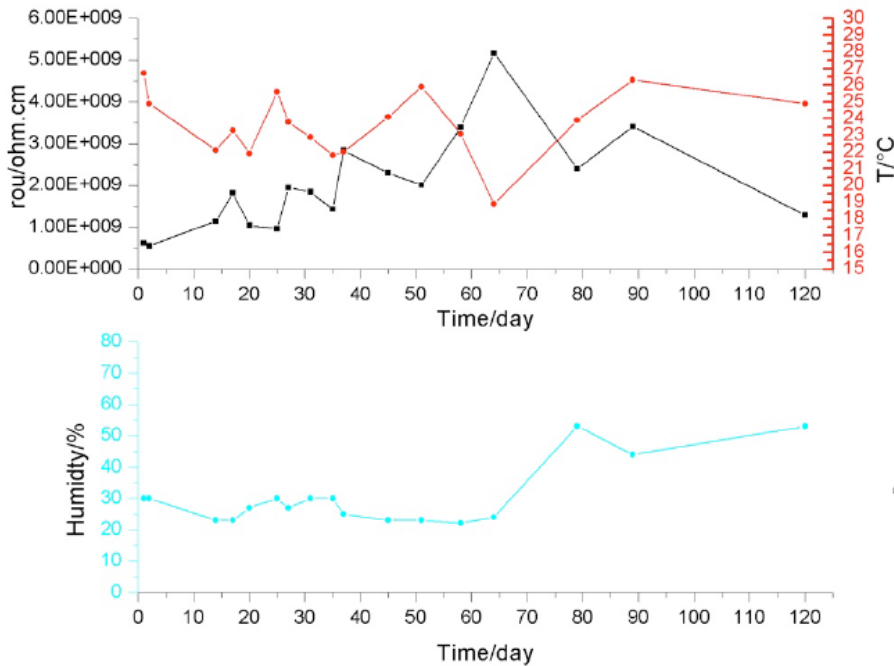
- With source ON, signal charge decrease rather rapidly
- Rate capability NOT as high as expected from previously measured resistivity
- Later confirmed that the Bakelite resistivity creeps up over time



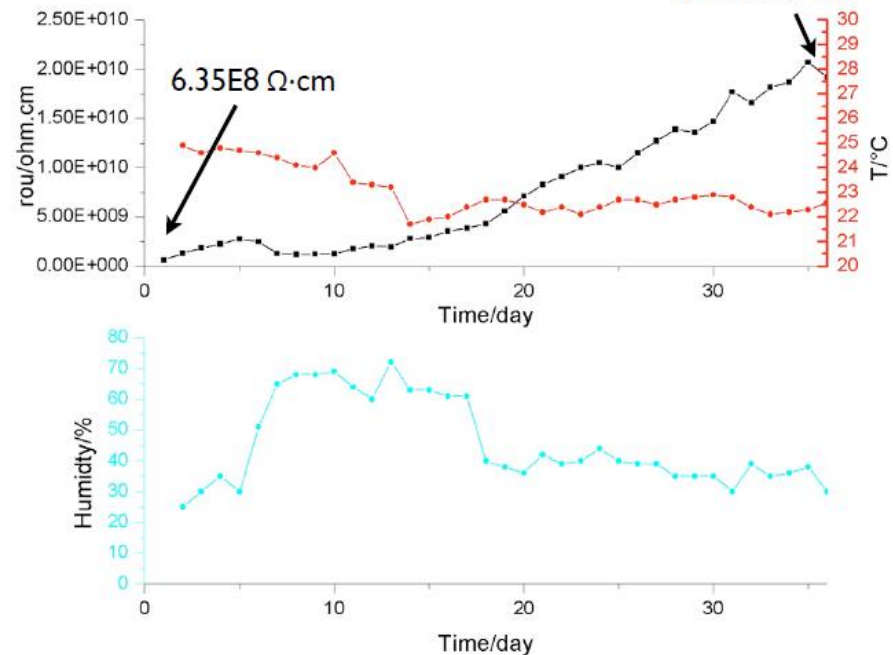
Bakelite aging study

- Bakelite resistivity stable over time, if no current is applied
- When a steady current is maintained through the sample, resistivity go up over time (carrier being drained)
- More R&D is needed

No current through sample



Steady current $\approx 10kHz/cm^2$ flux
 $1.92E10 \Omega \cdot cm$



Development of low resistivity glass

- Glass electrode has distinct advantages over Bakelite
 - More stable material properties
 - Better surface quality and flatness
 - However, low resistivity glass currently available is quite expensive
- ANL engaged Iowa University and COE College to develop low resistivity glass
 - COE College (Cedar Rapids, Iowa) is the expert in glass related research
 - Small samples made/tested at COE college in 2012 → ‘any resistivity is achievable’
 - First ‘large’ samples made at COE college, tested at ANL in 2012 – 2013
 - Second ‘large’ samples made at COE college late 2013, being tested at ANL



		Conductivity						in S-cm	
		0%	5%	10%	15%	20%	25%	30%	
100 V	4.87E-09	2.06E-09	2.01E-09	3.14E-09	5.79E-08	6.19E-08	7.01E-08		
200 V	1.06E-08	4.74E-09	6.47E-09	7.80E-09	6.14E-08	6.33E-08	7.16E-08		
400 V	1.58E-08	6.70E-09	1.17E-08	1.32E-08	6.89E-08	6.54E-08	7.26E-08		
800 V	1.96E-08	8.10E-09	5.24E-08	2.77E-08	9.85E-08	6.97E-08	7.52E-08		
		5%	10%	20%	30				
100		2.87E-04	1.16E-05	2.38E-04	1.48E-03				
200		1.38E-05	1.05E-05	1.14E-05	1.56E-03				
400		7.02E-06	5.44E-06	5.83E-06	1.55E-03				
800		3.61E-06	2.79E-06	2.97E-06	2.97E-06				

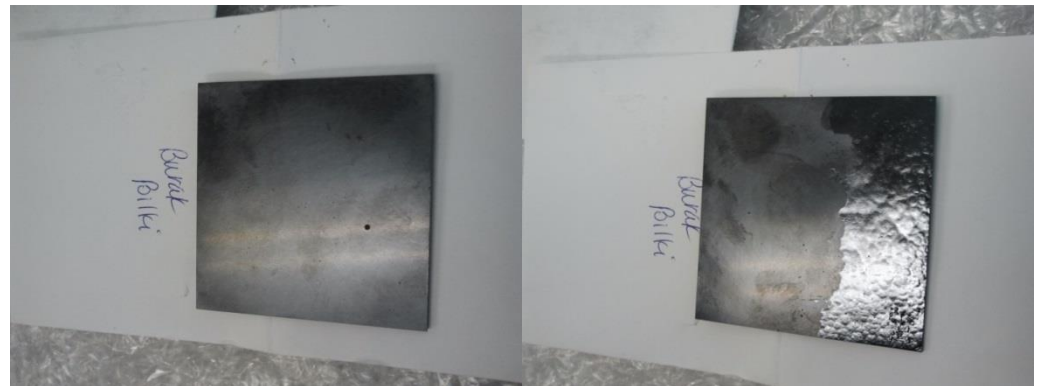
First batch of 'large' glass samples

- 6 glass samples were produced at COE college and were sent to vender for polishing
- Only 2 (partially) survived polishing, and were cut to 6 cm x 6 cm squares
- Resistivity measurement reveals that
 - Bulk resistivity is around 10^8 - 10^9 $\Omega\cdot\text{cm}$, exactly what we requested
 - However, some impurity creates low resistance path through glass
- Went ahead to made RPC prototype



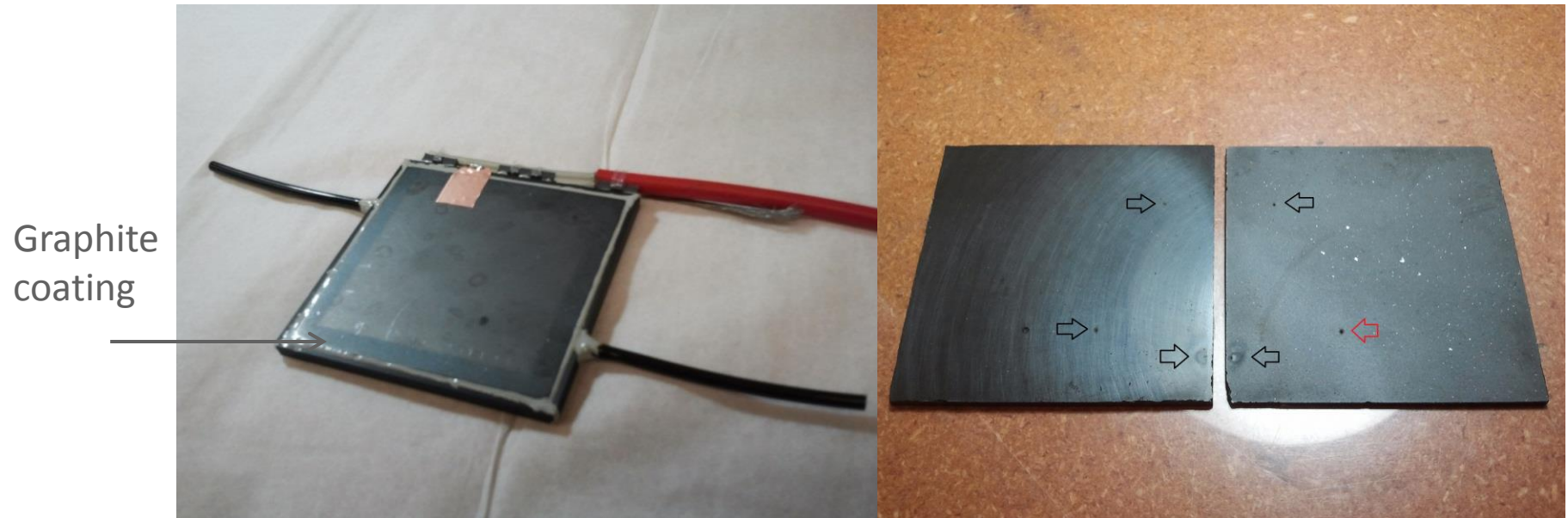
Two sides of sample 1

Two sides of sample 2



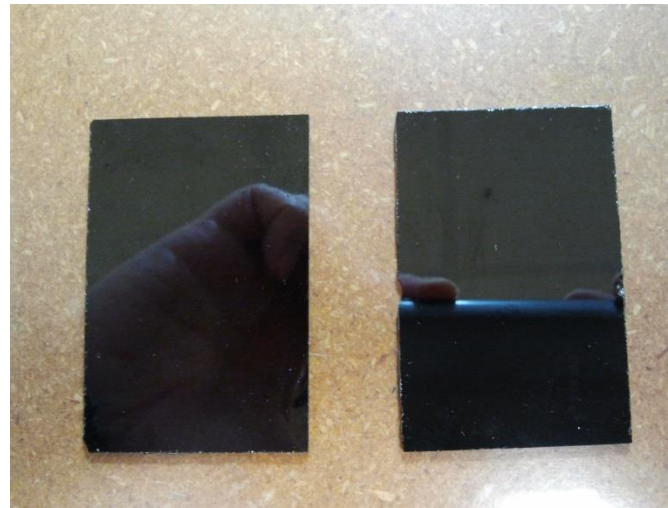
RPC prototype

- The chamber construction went smoothly
- HV test shows large dark current starting at ~ 4 kV: seems to have trouble controlling discharge in the gas volume
- Took apart the RPC, the marks on the inside surfaces verified the assumption



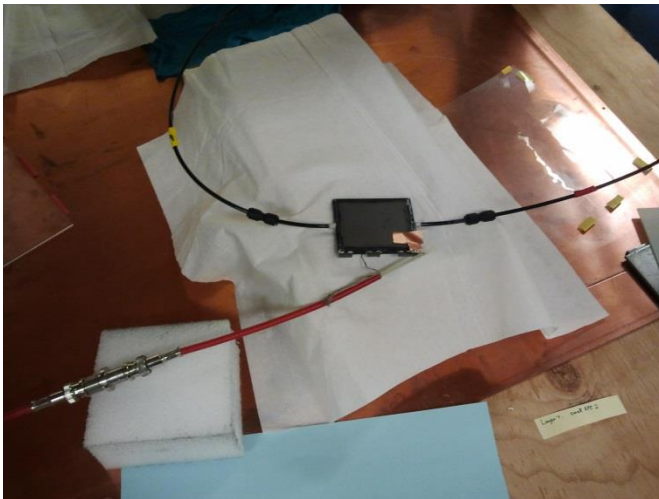
Second batch of 'large' samples

- Based on the results of first batch, we requested the second batch to have better uniformity and the target resistivity was said to be $10^{10} - 10^{12} \Omega \cdot \text{cm}$
- 4 large samples ($\sim 12 \text{ cm} \times 24 \text{ cm}$) were made at COE college, with very much improved quality
- Unfortunately, all 4 samples were broken in the polishing process. But we managed to recover some relatively large fragments

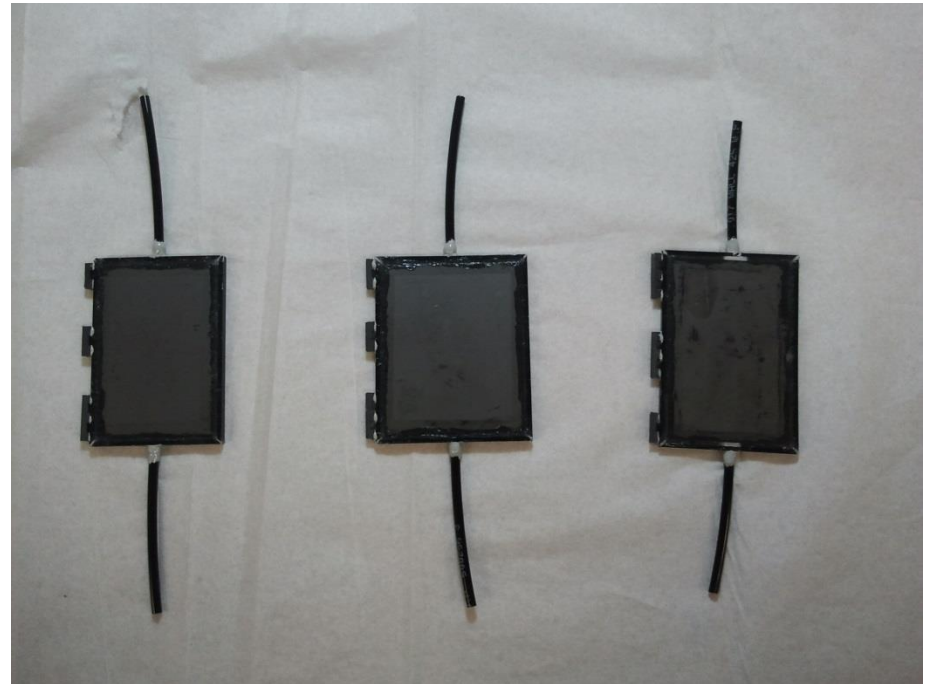


RPC prototype

- Resistivity is measured to be $1.5/2.0 \times 10^{11} \Omega \cdot \text{cm}$ (only measured two samples out of many), again exactly what we requested
- 3 small prototype RPCs were built and HV tested – all of them can hold $> 7 \text{ kV}$ with minimum dark current. No sign of any break down / spark.
- The gap size is ~ 1.1 to 1.2 mm , a decent avalanche signal should show up at $\sim 6.3 \text{ kV}$, with $\sim 90\%$ efficiency using DHCAL readout
- Due to the small size of these RPCs, we plan to skip cosmic ray tests and go directly to test beam at Fermilab.

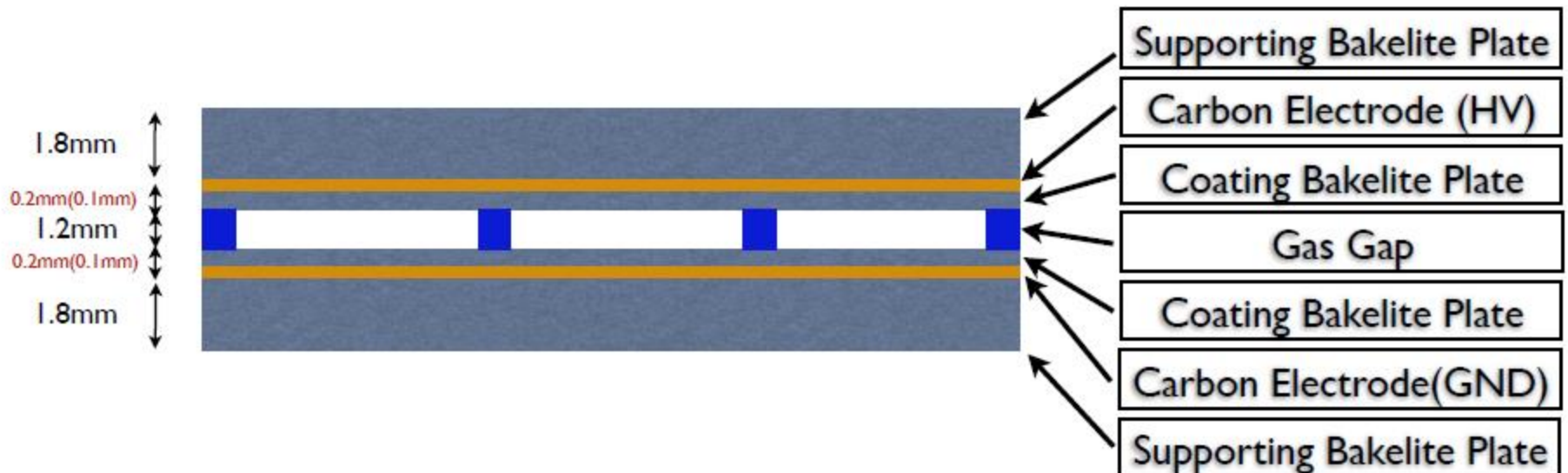


HV test



Development of new electrode structure

- New type of Bakelite board was made with embedded resistive coating, under collaboration with USTC, U. Michigan, IPAC
- Effective electrode thickness is reduced by a factor of ~ 10 \rightarrow expect ~ 10 time higher rate capability
- Two prototype RPCs were constructed at ANL
- Prototype RPCs were tested at ANL and CERN (GIF)



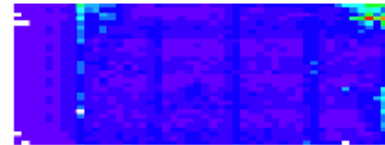
Cosmic ray test at Argonne

--Two Chambers made carbon electrode embedded bakelite work well as normal RPC.

-- Efficiency is pretty high
 -- Hit Multiplicity doesn't increase obviously.

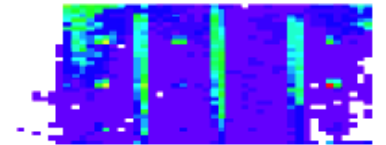
Chamber C

Entries	3746578
Mean x	27.96
Mean y	1.238
RMS x	13.86
RMS y	9.88

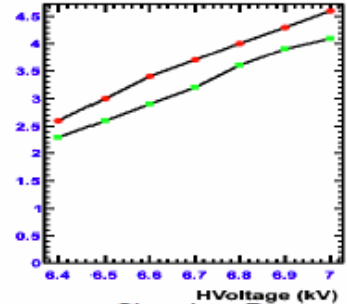


Chamber D

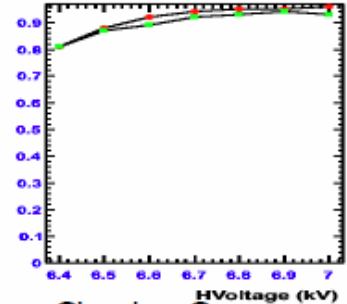
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Entries	305380
Mean x	24.43
Mean y	4.164
RMS x	11.4
RMS y	8.3



Multiplicity



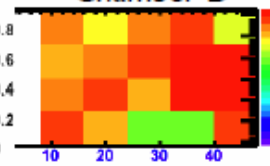
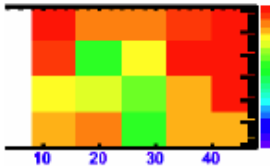
Efficiency



Red Line: Chamber C
 Green Line: Chamber D

Chamber C

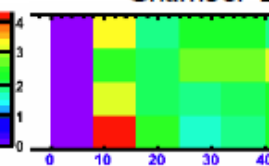
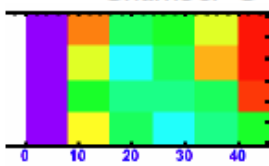
Chamber D



Efficiency at 6.4kV

Chamber C

Chamber D



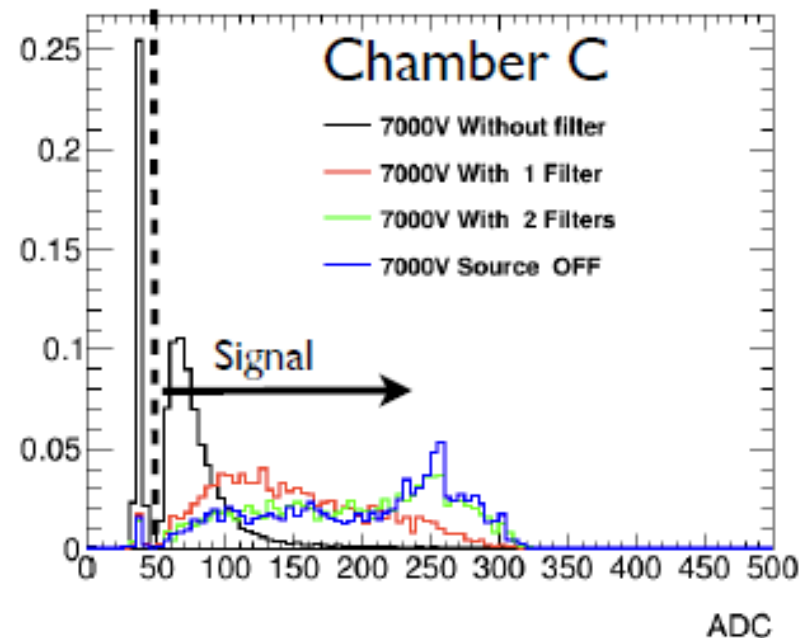
Multiplicity at 6.4kV

CERN GIF test

- One prototype RPC with the new Bakelite structure was tested at GIF
- Rate capability is better than the 'low resistivity' Bakelite RPC prototypes
- Later Argon measurements confirmed a factor of ~ 10 reduction in effective R
- Further development has been agreed upon among collaborators

Important message:

The new structure works!



Summary

- ANL group has engaged collaborators to develop RPC with higher rate capability with several different approaches
 - Low resistivity Bakelite:
 - sample/prototype produced/tested, long term stability is still an issue.
 - Low resistivity glass:
 - Sample/prototype produced
 - Test beam coming up in two weeks
 - New Bakelite structure:
 - Concept proved
 - More development on the way

- We have a lot of progress on all fronts, more is coming

