

Detector Development in Helsinki

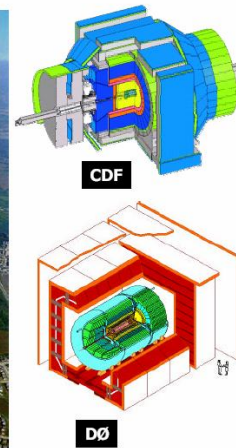
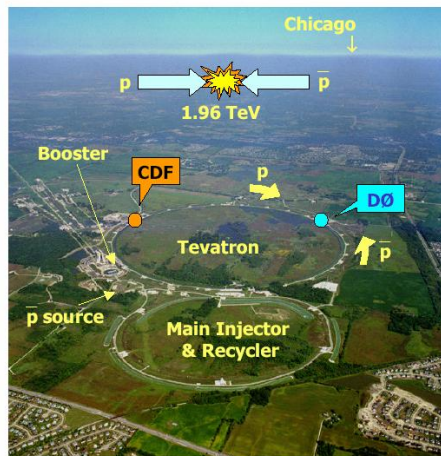
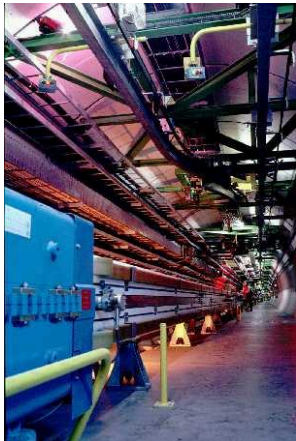


SiLC Meeting 2. February

Risto Orava

From LEP experiments to LHC

University of Helsinki & Helsinki Institute of Physics



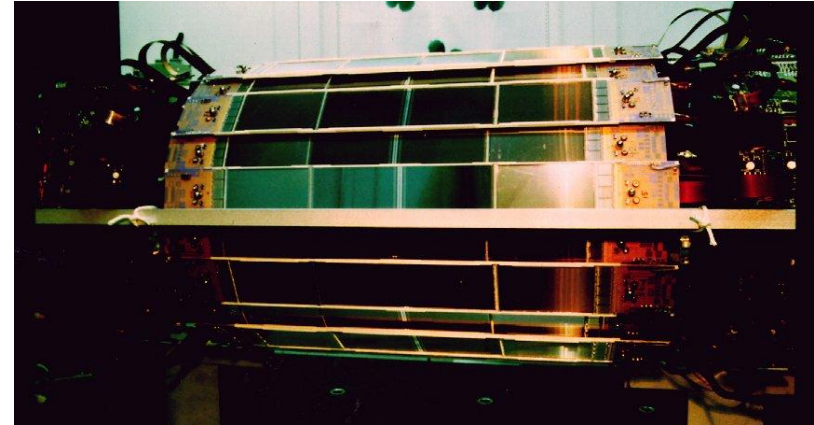
LEP/CERN → Tevatron/Fermilab → LHC/CERN

Detector Laboratory - basis of experimental hep in Finland.

Where it all started: DELPHI MicroVertexDetector

Two layers of single-sided Si-strip sensors - mechanical support structure & sensor read-out - 1990

A 3rd single-sided layer added & beam pipe reduced in diameter - Finnish Si-sensors (VTT), mechanical support structure & mounting - 1991



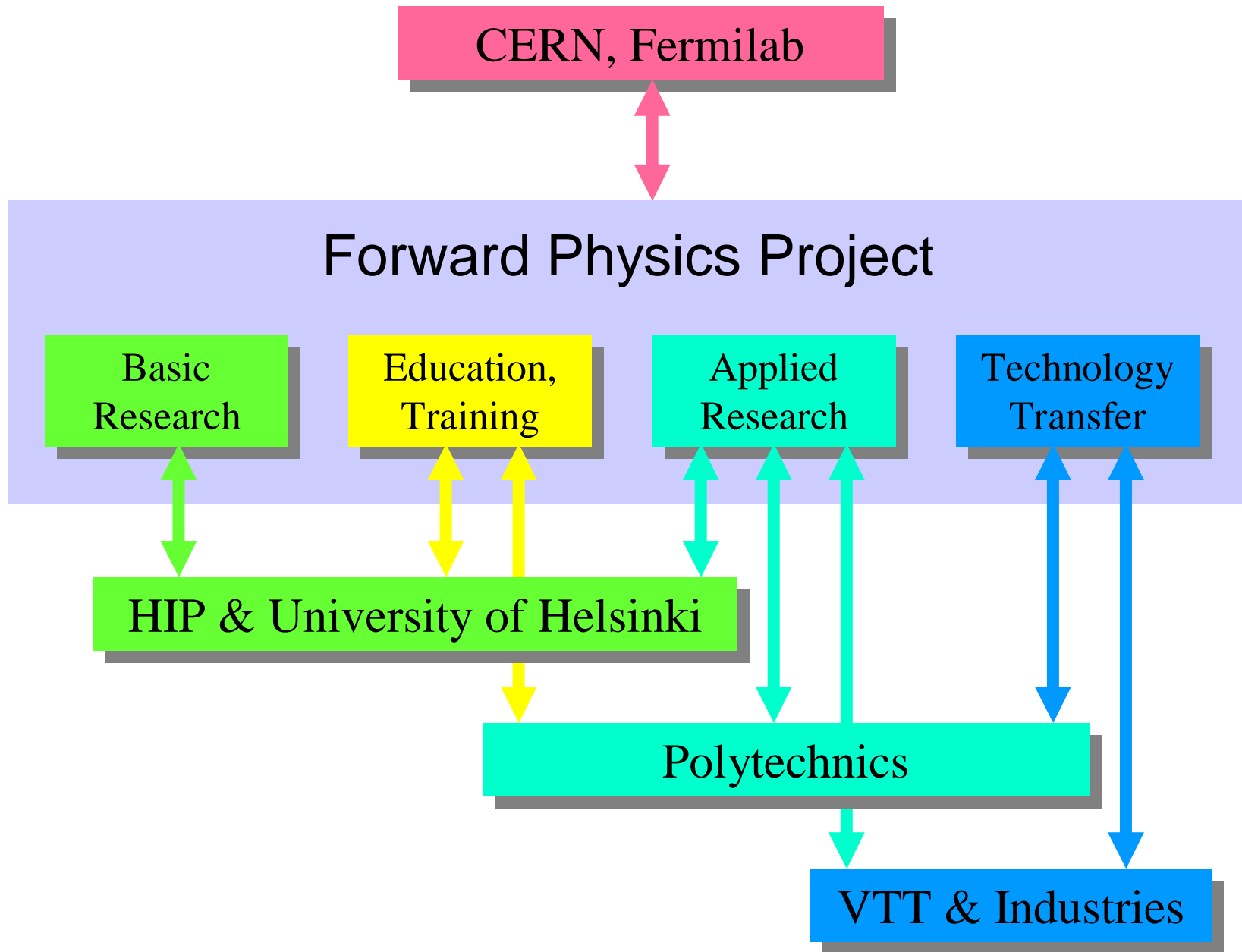
Two single-sided layers exchanged to double-sided double-metal sensors - double-sided sensor development, mounting & cooling - 1994

An extended three-layer barrel tracker with fwd crowns of pixel & mini-strip sensors (DELPHI Silicon Tracker) - assembly of outer layer modules & mounting - 1996

Design & feasibility studies, pattern recognition and hit reconstruction software development, coordination of the project

60cm Long Si-Strip Detector Ladder





Applications of precision sensors in industries:

Non-destructive testing:
paper industry
mechanical wood processing
pcb-producers,...
safety

Agilent, Honeywell, Valmet,...

Environment:
public sector (air pollution)
energy sector (dosimetry)
medical sector (dosimetry)

Säteilyturvakeskus - Kumpula
Westinghouse, Siemens, IVO...

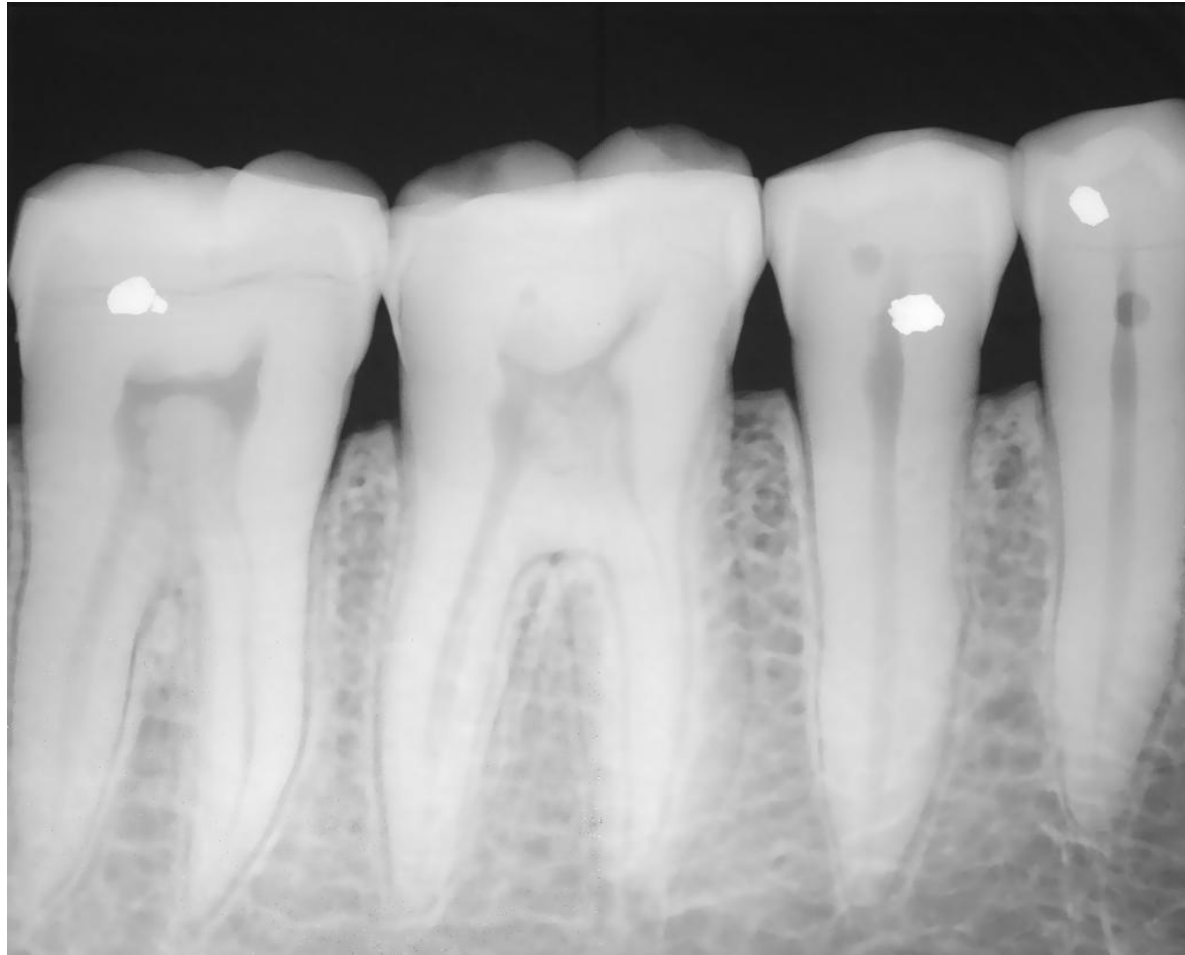
Medical:
medical imaging...

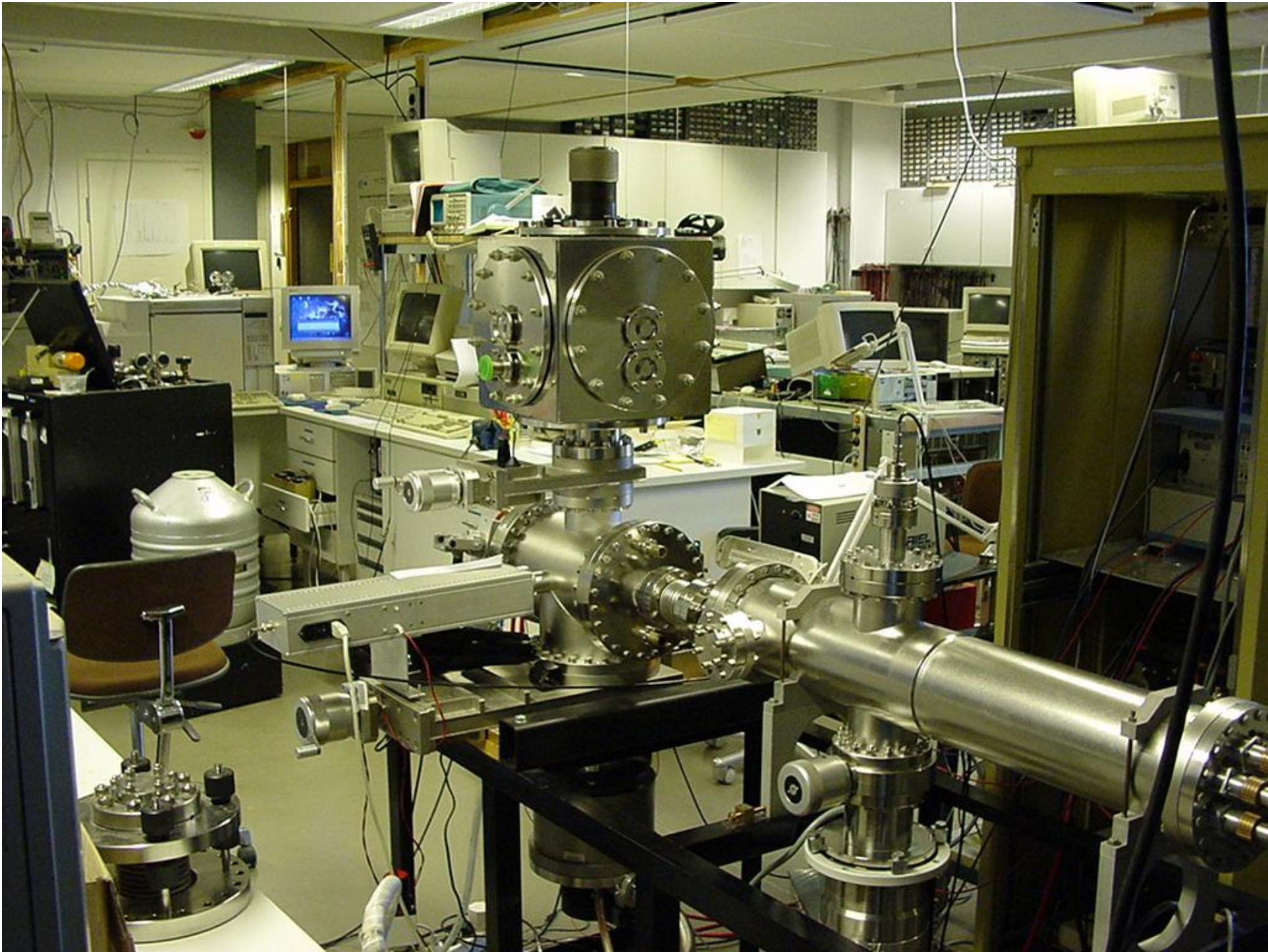
General Electric, Philips, Siemens,
Toshiba

Services:
flip chip bonding
custom designs
consulting

CERN, Fermilab,...
Metorex, Detech,...
ESA, NASA,...R&D programs

NS- Digital Image





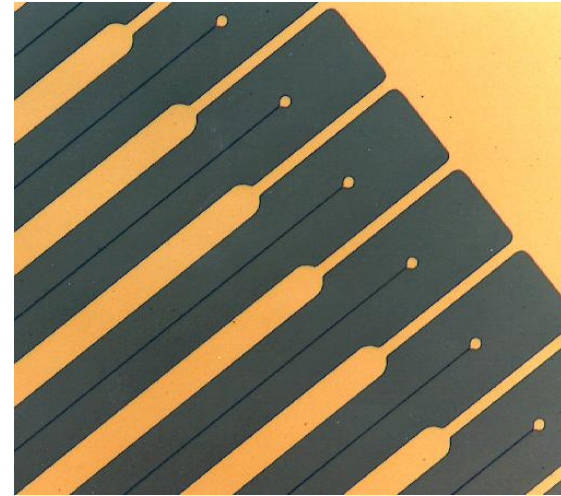


DETECTOR LABORATORY - FACILITIES

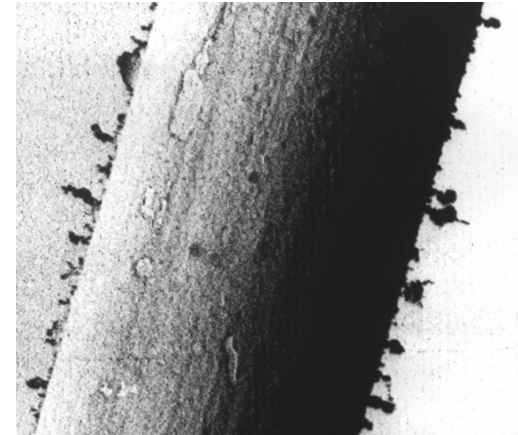
- Clean room, class 100 and class 1000
- Ultrasonic automatic wedge bonder (Kulicke-Soffa) with video monitoring
- Manual probe station
- LCR-meter (HP 4284A)
- Computer controlled measurement system for static detector analysis
- Precision detector alignment system for mechanical assembly of strip detectors, accuracy 5 μm
- Printed circuit and electronics design tools
- Electronics design programs
- Visual scanning microscope
- Gas chromatograph with TCD, FID detectors, integrator and cryotrap sampling unit
- Gas chromatograph with mass spectrometer (HP G1800B)
- Vacuum gauge system (several gauges)
- X-ray devices
- Several NIM and VME crates with many data acquisition modules
- Automatic four-point resistivity meter station with Picoammeter and Electrometer
- PC-controllable gas mixer unit
- MALDI-TOF mass spectrometer
- Several high voltage units, counters, pulse generators, multichannel analyzers
- Vacuum metal evaporator (Edwards Auto 306)
- Excimer and nitrogen lasers

Gas amplified detectors

- proportional counters
- streamer tubes
- multistep multiwire chamber for beta particle imaging
- microstrip gas chambers
- study of ageing of gas filled radiation detectors

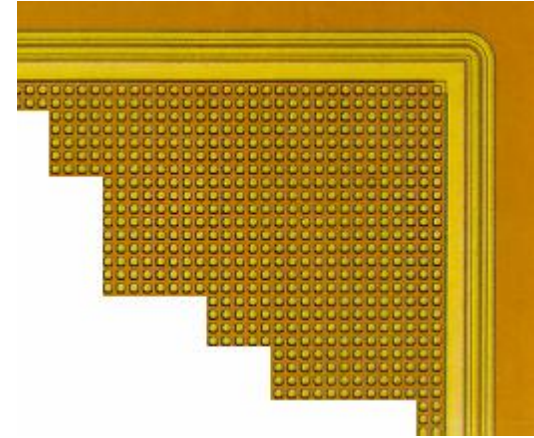


Ageing of gaseous detectors



- polymer deposits on anode and cathode surfaces created by large radiation doses; mechanism not well known
 - depends on the purity of the gas mixture, on the materials used and on the electric field strength on electrodes
- gas analysis system based on sample concentration by cryotrap unit
- purity level measurements of fill gases
 - analysis of outgassing products of construction materials
 - analysis of stable compounds created by electron avalanches
 - effect of additives to the chemistry of gaseous detectors
- aim: experimental data for ageing model

Semiconductor detectors

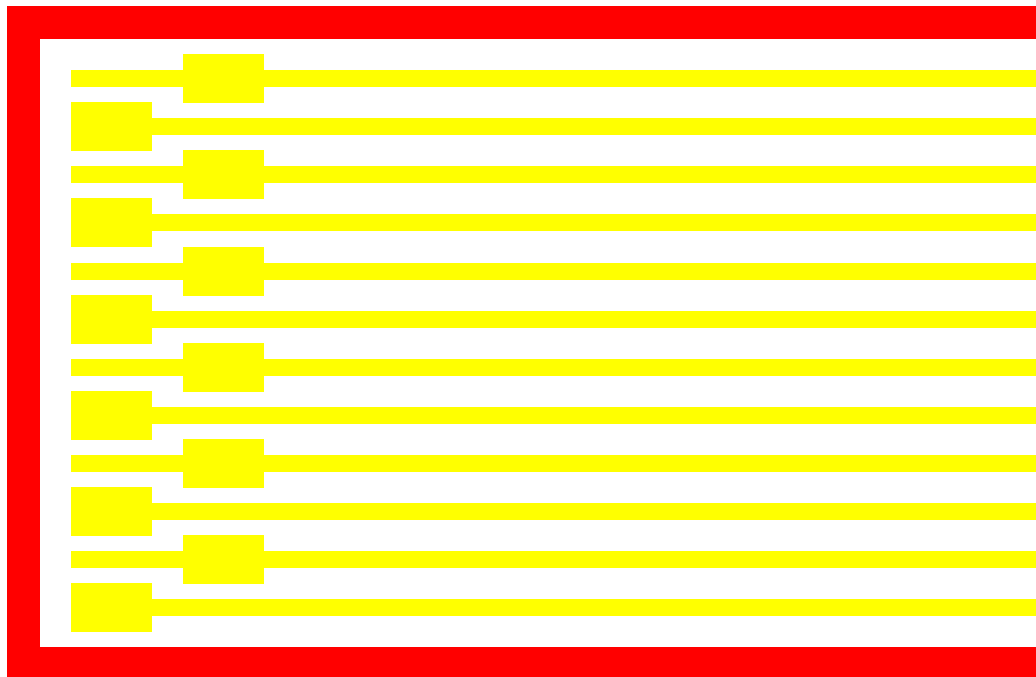


- diodes
- single sided silicon strip detectors (AC & DC)
- double sided silicon strip detectors (AC)
- single sided stereo angle strip detectors
- silicon drift chambers
- silicon drift chambers with integrated FET
- radiation hardness studies
- pixel detectors (Si & CdZnTe)
- 3D silicon detectors

TOWARDS EDGELESS DETECTORS

1. EDGELESS DETECTORS

- Normal strip or pad detector (with or without gr) scribed into or near active region



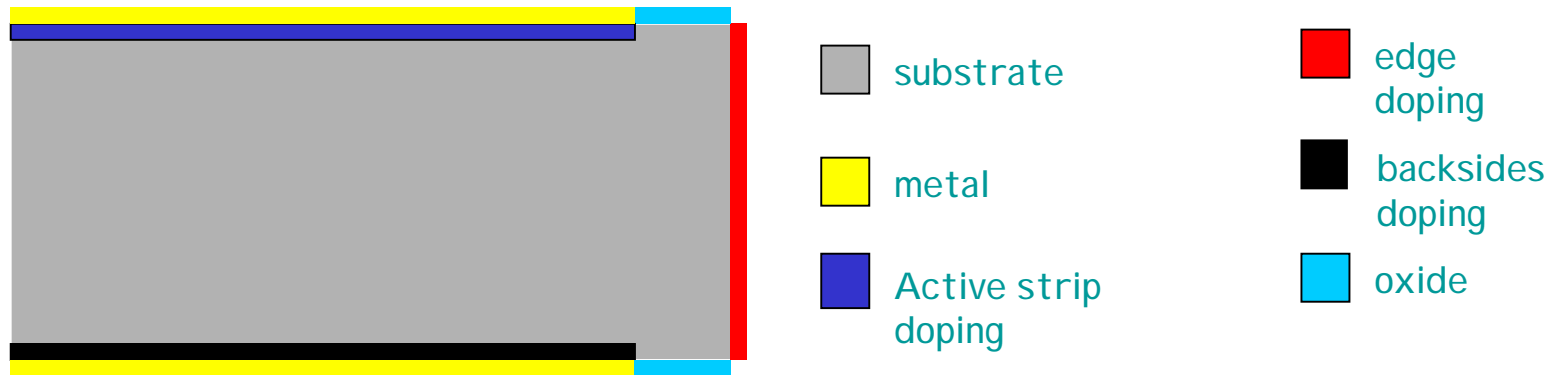
gr = guard
ring

Active
strips

Scribe
line

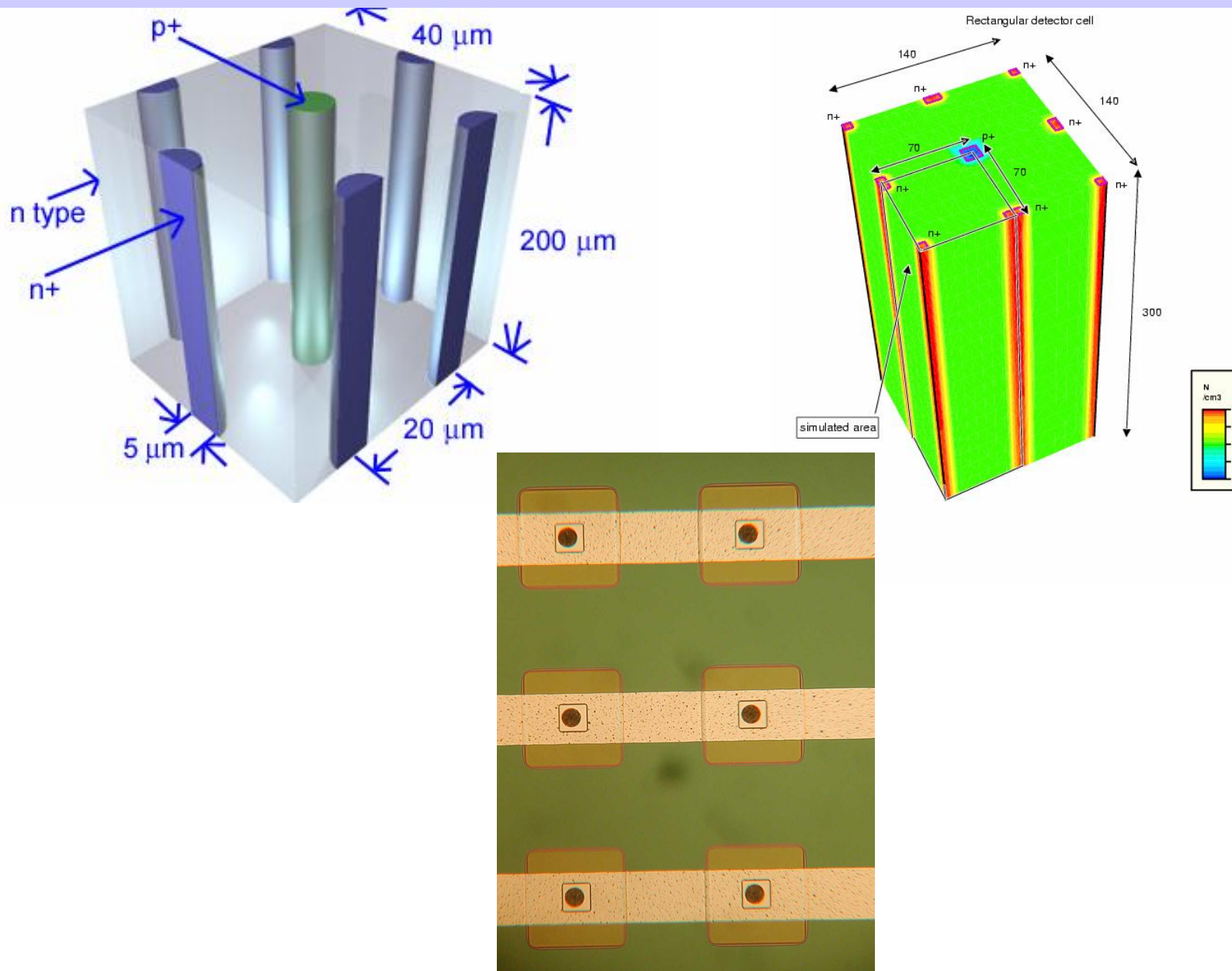
"ACTIVE EDGE DETECTORS"

- basic idea: doped edge (n or p) is brought near the active strips/pads
- see principled sketch below

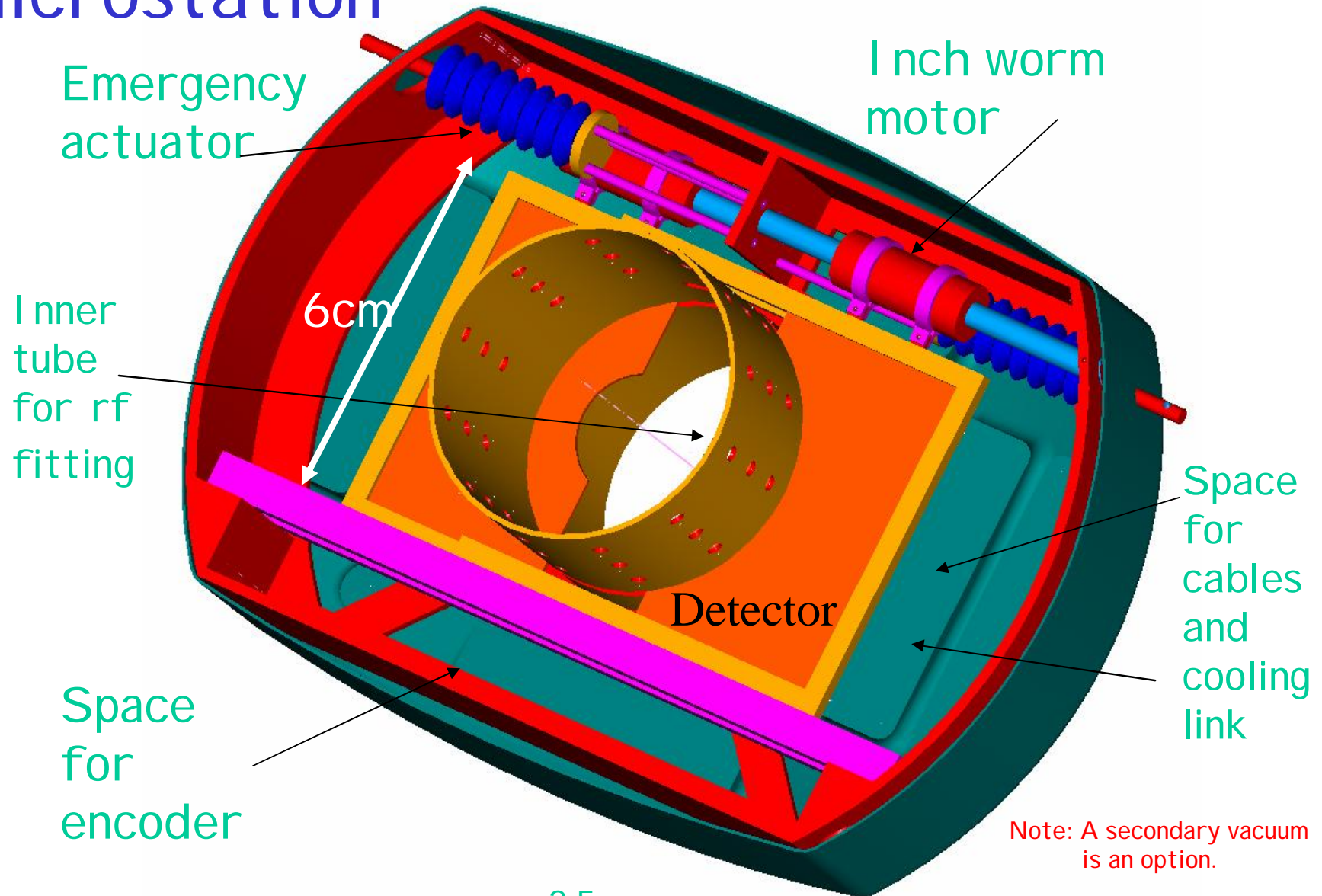


- so far not demonstrated, but could be done at least on SOI
- will probably have breakdown problems, if the distance between the active strips and edge doping is considerably smaller than the termination area in the planar devices

Figure: First 3-dimensional Si-detectors manufactured in Finland in cooperation with SEFO, HIP, VTT and CERN.



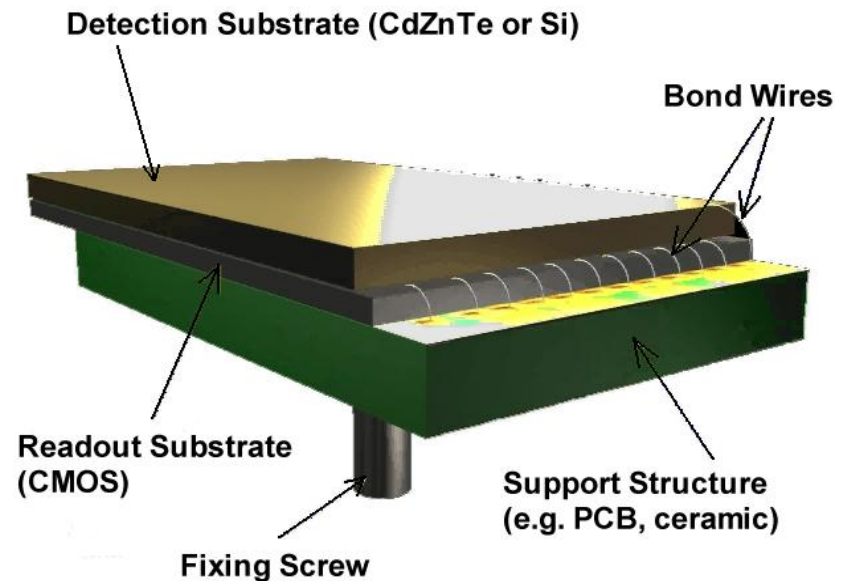
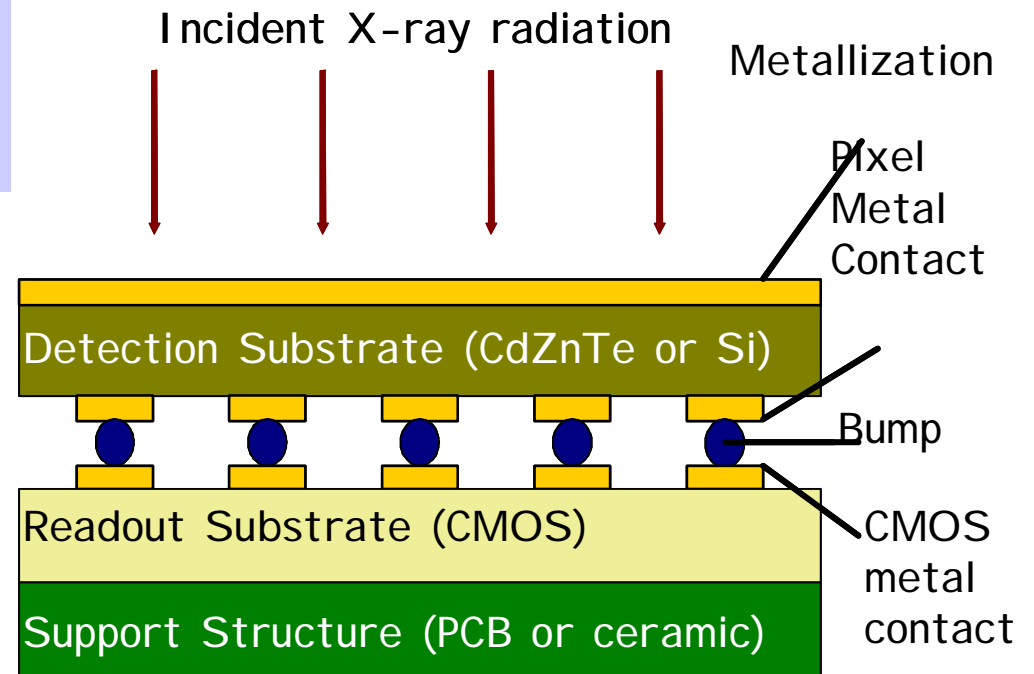
Microstation



Note: A secondary vacuum is an option.

Main Idea

- Generic Design.
- Tile: modularity, scalability.
- Pixel pitch: down to $35\mu\text{m}$.
- Dimensions: now $\sim 2\text{cm}^2$.
- Detector: Si, CdZnTe, consider CdTe, PbI_2 .
- CMOS ASIC: Custom made for each application.
- Seamless tiling: no software interpolation.



The Helsinki Group – Domestic Network

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Responsibility

Physics and detector simulation,
integration&testing, project coordination

Physics and detector simulation,
project coordination

Phenomenology of Forward Physics

Simulation

Software & firmware development

Hybrid development/RF testing/
slow controls/tests

Data base/GRID

Edgeless Si-detectors for microstation

